



# Food Solutions 2012



# Making you as efficient as you can be. Duni FoodSolutions.

*Welcome to Duni FoodSolutions 2012, our high quality packaging solutions for the food service industry. Our mission is giving you the tools to allow your food operation to run smoother than it ever has. We achieve this by providing unique solutions that clearly add value to your operation. This year's catalogue introduces a special section featuring the customer groups Fine Catering, Deli, Take-Away and Social Catering to offer you the right product solution for any occasion.*

*We are making great advances in protecting the environment, too. Our new initiative 'Our Green Challenge' is intensifying these efforts immensely. At Duni, form, function and sustainability go hand in hand. Enjoy the 2012 DFS Range!*

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Find the right material for every purpose.

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[Duni.com](http://Duni.com)

## Our focus on the environment

Our special ecoecho™ range is comprised of products focused on sustainability, environmental friendliness and CO<sub>2</sub> footprint reduction, produced using innovative compostable or recycled materials. Duni ecoecho™ – meeting today's challenges with tomorrow's solutions.



*“Duni is on a constant quest for new compostable or resource efficient materials for our products.”*

Elisabeth Gierow, Environmental Manager

So let us inspire you with our impressive 2012 collection!



# 2012 Highlights

We are inspired by the needs and demands of our customers. With new designs, form and functionality, we deliver new products to make your food presentation unforgettable each year. We have again expanded our ecoecho™ Range and added even more FSC®-certified products. We think you will really like all of our 2012 innovations. Enjoy the collection!



\* available upon request

## The packaging pros: the DF22\* & DF15

The DF22 is for operations that demand a high quality semi-automatic, which is still very user-friendly. And the DF15 is a highly flexible entry machine, which will help you to grow your business.

**Pages 105, 109**

## Professional Range

Our customer groups, restaurant, hotel, catering and take-away are defined in our Professional Catalogue 2012. As always, this product range is about designing atmosphere and the art of making ideas come to life that create a memorable eating experience.



### Duni Viking®

Take a look at our new upgraded material and design of Duni Viking®. It is now made of FSC®-certified paper. **Pages 54–55**

## Cardboard Salad Bowls & Soup Cups

Round Salad Bowls with a clear PET lid. Add your own touch by customising it with a label sticker or print. The Soup Cups have venting holes in the lid for steaming hot soup. Or use it for noodles/wok as well. In this range we also have a dedicated Wok Box with a round bottom. **Pages 52–53**



### Insert to lunch box

With this high profile insert you can display your tapas, sushi or dessert in the most delicate way. **Pages 34–35**



### Tamper-Proof Boxes

Be on the safe side! Duni Tamper-Proof Boxes ensure that the content remains secure. **Pages 28–29**



## Fibre Boxes ecoecho™ compostable

A true environmental statement. The box with hinged lid is made of Bagasse that can even be microwaved. Also the products are compostable. The material used is what is left over when sugar cane is processed to extract sugar. Serve over the counter for immediate or same day use.

**Pages 50–51**

## Catering Trays

Efficiency at its best. Rectangular shape to get the most out of your storage space. 18 new sealable trays in different colours, heights and number of compartments.

**Pages 84–85**



## Duni Gourmet™ Round Range

Superb display of the content in three more sizes and two colours such as black and transparent.

**Pages 24–25**



## PET Sealing Film

A sealing film with great performance featuring anti-fog, high heat tolerance and a high oxygen barrier.

**Pages 98–99**



## Trigo® cold

Trigo® is now also available in two sizes for cold food. Attractive and impressive design that is easy to hold in your hand and eat out of.

**Pages 30–31**



## Duni Gourmet™ Square PP

The successful Duni Gourmet™ for cold food is now also available for hot food. And it's DUNIFORM® compatible.

**Pages 24–25**



## Cardboard Range

This sturdy Cardboard Range is made of FSC®-certified paper. It is grease resistant and excellent for immediate or same day use. The product is available both as a sealable and non sealable solution and features a crystal clear window.

**Pages 50–51**



[Duni.com](https://www.duni.com)

# Building your brand with Duni

*Raise brand awareness and stand out from the crowd with our tailor-made solutions for your customers. We offer several levels of branding with our personalised product customisation and profile print solutions to help you achieve maximum awareness. Ranging from simple, cost-effective adaptations of standard products to completely original tailor-made designs.*



“The demand for take-away meals has never been higher. More and more customers are buying ready-made lunches or dinners from our cafés and restaurants. At the same time, we still want our customers to get a sense of the ‘restaurant experience’, and we do that through attractive and practical packaging.”

Vimal Kovac, CEO of Stureplansgruppen, which run the Le Café branches.



## Customised Take-Away packaging

A unique, striking take-away package raises awareness of your brand. We produce a well-designed individual package of the right quality, all at a price your business can afford. Customised plastic containers, cardboard take-away boxes, even printed films.



Scan the QR-Code with your smartphone to get inspired and see what we can do for your brand.



## Creative printing – for a lasting impression

Stylishly printed items are better than any business card for conveying excellent cuisine, the best service, an appealing ambience and an establishment's overall standards. Objects with high quality printing project the image of your company and are an integral part of successful advertising.



# Cardboard Boxes & Trays

Efficient transport and a superb display of fresh food is possible with our Duni ecoecho™ Cardboard Range. The display window is made of a clear PLA (polylactide), a biodegradable plastic made from cornstarch, a renewable resource. The cardboard is made of FSC® (Forest Stewardship Council) Mixed Sources certified paper since an important part of Duni's environmental strategy is responsible forestry. The FSC assures that forests are managed in a way that meets the social, economic and ecological needs of present and future generations.

## Attractive and earth friendly boxes

This is an ideal range for same-day use or over-the-counter take-away food. The clear PLA window lets your customers get a good view of the food. The boxes are light and easy to compress when discarded.





## Our sealable trays - Appealing and kind to the environment

The Sealable Cardboard Range makes it very easy to distribute food, and in addition, the tray is even tamper-proof. The heat sensitive PLA window is protected by a patent pending solution that prevents it from melting in the sealing process. Lower costs can be achieved because different foil sizes are not needed, and there is no need to change the sealing plate in the machine when you make the change over to a different cardboard tray. Simply change the cassette, and you're all set.



1| Fill the sealable tray with cold food.



2| Place the sealable tray in the sealing machine.



3| Fold the lid over the sealable tray and seal.



4| Take the sealed tray out for the sealing machine, and let it sit for a couple of minutes.



5| Remove the window cover.



6| The sealed tray is ready for distribution to your point of sales.



## Fine Catering

In the Fine Catering business, good preparation and speed is everything. At Duni, we have the knowledge and products to help you be extremely competitive. Sealing machines that use modified atmosphere packaging (MAP) for small to large trays provide you with the advantage of planning ahead while still maintaining freshness.



## Deli

Shelf exposure and attractive packaging design will draw the attention of your customers. Regardless of whether you serve over the counter or provide chilled meals and salads for your customers to take from the shelf. We offer crystal clear packaging for cold dishes or packaging for reheating. Duni has a solution for you.

# Customer Groups

*Duni's expertise lies in helping you find the right combination of convenient, attractive products that offer form and functionality in one – in a variety of qualities. Whether you are in the Fine Catering, Deli, Take-Away or Social Catering business. We have the right product solutions for absolutely any of your requirements.*



## Take-Away

In the take-away business, secure closing is important as well as the possibility of reheating when the food is transported to a site of consumption outside the restaurant.

Duni offers a variety of solutions and materials for your take-away business, including both sealable and non-sealable environmentally friendly ecoecho™ products that are for immediate use, as well. For more durable and versatile products, we have a variety of different materials at hand.

## Social Catering

For institutions, solutions have to be economical, efficient and must minimise waste.

Duni Social Catering does it all: for delivery of hot food to the consumer, we offer single portion trays, large multiple portion trays and sealable trays for secure deliveries, top hygiene and food safety.



**Perfect presentation**  
Desserts and appetizers stylishly set the stage for your event.



# Fine Catering

*Good preparation, speed and absolute efficiency.  
Your products must be fresh and look absolutely stunning.*

**Duni Amuse-bouche®**  
Mouthwatering presentations will  
leave your customers impressed.





# Deli

*Regardless of whether you serve over the counter or provide chilled meals and salads for your customers to take from the shelf. Duni Deli has a solution for you.*

**Contemporary design**  
Convenient and effective.





# Take-Away

*Duni offers a variety of solutions and materials for your take-away business, including both sealable and non-sealable environmentally friendly ecoecho™ products that are for immediate use, as well.*

## **Creative Printing**

Personalise your products to properly advertise your brand.



## **Serve in style**

Wrap Box with window.



# Social Catering

*Institutions need highly practical solutions and Duni Social Catering can provide them. Have a look!*

**New ideas and solutions**  
You will love our great range of boxes in all shapes and sizes.





# Boxes

*We can provide you with a very large array of boxes in many sizes and shapes for all types of fresh and hot foods. Boxes for sushi, salads, soups, sandwiches, vegetables and all kinds of desserts. Every year, we come up with new ideas and solutions to meet all types of customer needs. And with Duni, you can expect fast delivery from a professional partner.*



## Octaview®

This is our best-selling-range. Octaview® boxes come in many sizes and have a whole range of applications – for hot food for immediate enjoyment or cold food to be kept fresh for consumption at a later time. Now available in C&C packaging as well.

- Octaview® Cold Use
- Octaview® Hot Use

**Page 20–23**



## Salad, Soup & Sandwich Concepts

A variety of boxes for freshly made food – hot, cold or sealed:

- Duni Salad Concept
- Duni Sandwich Concept

**Page 24–33**

[Duni.com](http://Duni.com) 



## Box Concepts

A full range of boxes in different sizes and shapes: square, rectangular or triangular. Find exactly what you need.

- Trigo®
- Snack
- Meal
- Duni Gourmet™
- Lunch
- Sushi

**Page 24–53**



# Octaview<sup>®</sup>: Cold Use

[Duni.com](http://Duni.com)

*For salads and other cold foods, Octaview<sup>®</sup> Cold Use has many solutions. The black bottom section of the box enhances the look of your food, and above, the clear lid optimally displays your food so people will be more tempted to buy it. The boxes are leak resistant and some in this range even include a secure dressing glass, allowing the consumer to dress his salad right before eating it. And to provide you with more flexibility, you can now order Octaview<sup>®</sup> in lower quantities.*

# Octaview®: Cold Use

- Convenient one-piece design with tear-away function on selected boxes
- Secure and functional stacking
- Anti-fog feature on selected boxes

Material: PS -4°C to +70°C and hot fill, max 120 min\*

Sizes	1 Comp	1 Comp Deep	1 Comp Salad	7 Comp Insert
<b>XS</b> 118 x 118 mm	200 ml, 60 mm height <b>866013</b> 375 pcs/Cart.  C&C <b>148055</b> <small>New</small> 8 x 35 pcs/Cart.	265 ml, 80 mm height <b>116630</b> 375 pcs/Cart.		
	  	   		
<b>S</b> 160 x 160 mm	400 ml, 60 mm height <b>127765</b> 405 pcs/Cart.  C&C <b>163226</b> <small>New</small> 9 x 20 pcs/Cart.	580 ml, 80 mm height <b>127763</b> 405 pcs/Cart.	450/65 ml, 60 mm height <b>149867</b> 360 pcs/Cart./with glass	
	  	  	   	
<b>M</b> 190 x 190 mm	640 ml, 60 mm height <b>127800</b> 270 pcs/Cart.  C&C <b>157573</b> <small>New</small> 6 x 35 pcs/Cart.	850 ml, 80 mm height <b>127801</b> 270 pcs/Cart.	950/90 ml, 70 mm height <b>157541</b> 240 pcs/Cart./with glass  C&C <b>157571</b> <small>New</small> 6 x 35 pcs/Cart./with glass	
	   	   	    	
<b>L</b> 230 x 230 mm	1000 ml, 50 mm height <b>127766</b> 190 pcs/Cart.  C&C <b>157572</b> <small>New</small> 4 x 35 pcs/Cart.	1300 ml, 80 mm height <b>127767</b> 180 pcs/Cart.	1250/65 ml, 70 mm height <b>149868</b> 160 pcs/Cart./with glass	
	   	   	    	
<b>XL</b> 305 x 315 mm	1800 ml, 60 mm height <b>149873</b> 75 pcs/Cart.	2500 ml, 80 mm height <b>149874</b> 75 pcs/Cart.		140 ml/6x180 ml <b>118846</b> 25 mm deep 150 pcs/Cart./Insert
	    	    		

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Octaview<sup>®</sup>: Hot Use











































[Duni.com](http://Duni.com)

*Since they can be heated in a microwave oven, the Octaview<sup>®</sup> Hot Use boxes are high performance food containers. They can be used for hot meals for immediate enjoyment or cold food to be kept fresh and reheated at a later time.*

# Octaview®: Hot Use

- Convenient one-piece design
- Secure and functional stacking
- Microwarmable & hot fill

Material: PS -4°C to +100°C, max 30 min\*

Sizes	1 Comp	2 Comp	3 Comp	Octabowl®
<b>S</b> 160 x 160 mm	580 ml, 80 mm height <b>149871</b> 405 pcs/Cart. 			500 ml, 72 mm height <b>149864</b> 405 pcs/Cart. 
	C&C <b>148049</b> <small>New</small> 6 x 35 pcs/Cart.     			    
<b>M</b> 190 x 190 mm		350/200 ml, 60 mm height <b>149869</b> 290 pcs/Cart. 		700 ml, 71 mm height <b>149865</b> 290 pcs/Cart. C&C <b>163227</b> <small>New</small> 9 x 20 pcs/Cart. 
		    	    	
<b>L</b> 230 x 230 mm		580/280 ml, 50 mm height <b>149870</b> 170 pcs/Cart. C&C <b>163228</b> <small>New</small> 5 x 30 pcs/Cart. 	220/220/650 ml, 60 mm height <b>149872</b> 160 pcs/Cart. C&C <b>163229</b> <small>New</small> 5 x 30 pcs/Cart. 	1050 ml, 72 mm height <b>149866</b> 170 pcs/Cart. 
		    	    	    

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Duni Gourmet™

[Duni.com](https://www.duni.com)

*We designed this unique, super clear or black Salad Range to be used either with a lid or sealed in one of our DUNIFORM® machines. Duni Gourmet™ comes in two versions – square, which is also sealable, and round. All use transparent lids for both hot and cold products. It's attractive design highlights your salad without distracting from it. And to save you precious shelf space, it stacks very effectively. This year we're featuring an even larger selection of round boxes and microwarmable square boxes.*

# Duni Gourmet™

- Excellent shelf impact
- Hot fill & microwarmable
- Sealable – **DUNIFORM®** compatible\*\*\*

Material: PP -20°C to +100°C, max 240 min\*



## Duni Gourmet™ square

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	163222	Meal Box square**	Black	197x197x33	750	450
2	163223	Meal Box square**	Black	197x197x44	1000	450

\*\* Lid 159112

\*\*\* Do not fit in DF10/20

- Excellent shelf impact
- Superb transparency and strength
- Sealable – **DUNIFORM®** compatible\*\*\*

Material: APET -40°C to +70°C, max 120 min\*



3/5



6

4

## Duni Gourmet™ square

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
3	159114	Salad Box square	Black	197x197x33	750	450
4	159115	Salad Box square	Transparent	197x197x44	1000	450
5	159853	Salad Box square	Black	197x197x44	1000	450
6	159112	Lid for 159114 / 159115 / 159853 / 163222 / 163223	Transparent	198x198x18	-	450

\*\*\* Do not fit in DF10/20

- Quick and easy to fill
- Superb transparency and strength
- Leak resistant

Material: APET -40°C to +70°C, max 120 min\*



## Duni Gourmet™ round

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	New 163081	Bowl round	Transparent	125x125x58	500	10x50
2	New 163066	Bowl round	Transparent	162x162x52	750	4x50
3	New 163067	Bowl round	Black	162x162x52	750	4x50
4	New 163068	Bowl round	Transparent	162x162x56	1000	4x50
5	New 163069	Bowl round	Black	162x162x56	1000	4x50
6	161166	Bowl Large	Transparent	223x223x91	2400	120
7	161167	Bowl Large	Black	223x223x91	2400	120
8	New 163070	Lid for 163081	Transparent	125x125x23	-	10x50
9	New 163071	Lid for 163066/163067/163068/163069	Transparent	162x162x28	-	4x50
10	161168	Lid for 161166, 161167	Transparent	223x223x33	-	120

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



[Duni.com](https://www.duni.com) 

# Salad Bowls, Deli Boxes and Dressing Cups

## ***From our ecoecho™ Range***

*These Salad Bowls, Deli Boxes and Dressing Cups are made of PLA and form part of the Duni ecoecho™ Range. PLA is made of renewable resources and has excellent transparency. In our Duni ecoecho™ Range, we use the best materials available with the goal of limiting our environmental impact: all part of the Duni initiative “Our Green Challenge”, which intensifies our efforts immensely.*

# Salad Bowls, Deli Boxes and Dressing Cups

- Made of 100% renewable resources
- Superb transparency

Material: PLA -20°C to +40°C, max 120 min\*



## Salad Bowls

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159862	Salad Bowl	220x220x45	700	6x45
2	159863	Salad Bowl	220x220x60	950	6x45
3	159864	Lid for 159862 / 159863	230x230x30	-	6x45



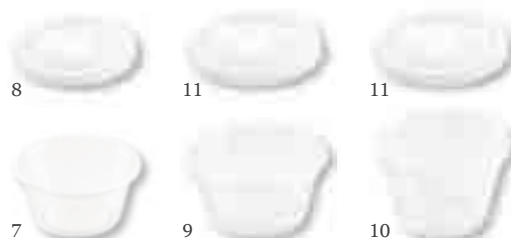
## Deli Boxes

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
4	159859	Deli Box	150x125x30	230	12x50
5	159860	Deli Box	150x125x50	350	12x50
6	159861	Lid for 159859 / 159860	150x125x10	-	12x50



## Dressing Cups

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
7	159865	Dressing Cup	62x30	60	12x250
8	159866	Lid for 159865	65x5	-	12x250
9	159867	Dressing Cup	74x35	100	10x250
10	159868	Dressing Cup	74x47	120	10x250
11	159869	Lid for 159867 / 159868	78x6	-	10x250



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Salad Bowls

[Duni.com](https://www.duni.com)

*Our Salad Bowls are perfect for take-away. They have an ultra modern design to enhance the eating experience, whether inside or outside of the restaurant. And our new Tamper-Proof Boxes ensure the content inside remains secure.*

# Salad Bowls

- Tamper-proof
- Leak resistant
- Excellent content presentation
- One-piece design with tear off function



New

Material: APET -40°C to +70°C, max 120 min\*



## Salad Box, tamper-proof

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	163063	Salad Box, tamper-proof	Transparent	140x140x58	250	6x50
2	163064	Salad Box, tamper-proof	Transparent	140x140x71	375	6x50
3	163065	Salad Box, tamper-proof	Transparent	140x140x85	500	6x50



1 New

2 New

3 New

- Convenient one-piece design with place holder for a fork on selected bowls
- Superb transparency
- Leak resistant

Material: APET -40°C to +70°C, max 120 min\*



## Salad Bowl

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	161174	Salad Bowl, hinged lid + fork	Transparent	178x115x40	250	400
2	161175	Salad Bowl, hinged lid + fork	Transparent	178x115x48	350	400
3	161176	Salad Bowl, hinged lid + fork	Transparent	190x140x52	500	200
4	161177	Salad Bowl, hinged lid + fork	Transparent	190x140x70	750	200
5	161178	Salad Bowl, hinged lid	Transparent	190x140x70	1000	144
6	New 163062	Insert for salad bowl 161178	Transparent	170x120x20	-	200



1

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6 New

- Two-piece design

Material: PS -4°C to +70°C, max 120 min\*



## Basic Salad Bowl

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	102970	Salad Bowl	Transparent	180x180x75	1000	6x50
2	102971	Lid for 102970	Transparent	186x186x12	-	6x50



2

1

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Duni Trigo<sup>®</sup> Bowls

[Duni.com](https://www.duni.com)

*Now available in two sizes for cold food, as well, the Duni Trigo<sup>®</sup> Bowl has a tight lid to prevent spillage during transport, making it excellent for all types of hot and cold food. Perfect for take-away, and its ultra modern design enhances the eating experience, both inside and outside the restaurant, since it's easy to hold in your hand and eat out of.*

# Duni Trigo® Bowls

- Appealing design that stands out
- Leak resistant
- Excellent food presentation

Material: APET -40°C to +70°C, max 120 min\*



New



## Trigo® Cold

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	162460	Trigo® Cold	Transparent	149x149x58	400	250
2	162461	Trigo® Cold	Black	149x149x58	400	250
3	162462	Trigo® Lid for 162460 / 162461	Transparent	149x149x14	-	250
4	162463	Trigo® Cold	Transparent	195x195x72	950	250
5	162464	Trigo® Cold	Black	195x195x72	950	250
6	162465	Trigo® Lid for 162463 / 162464	Transparent	195x195x14	-	250



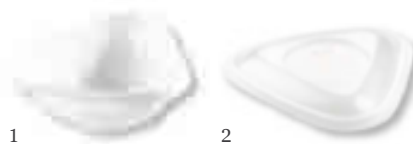
- No spillage and no burned hands
- Double-chamber thermal function
- Customer freedom to reheat at home

Material: PP -20°C to +100°C, max 120 min\*



## Trigo® Hot

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159873	Trigo® Hot, insulating, leak resistant	White	175x165x55	450	250
2	159874	Lid for 159873	Transparent	175x165x10	-	250



- Secure closure design
- Suitable for hot fill & microwave oven

Material: EPS/PS -4°C to +70°C, max 120 min\*



## Soup Bowl

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	778194	EPS Soup Thermo Bowl	White	115x115x76	460	20x25
2	778195**	PS Lid for 778194	Transparent	115x115x7	-	10x50

\*\* Not stackable when hot



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



[Duni.com](https://www.duni.com)

# Duni ecoecho™ Range Sandwich Boxes

*The Duni Sandwich Box assortment is also a part of our ecoecho™ Range and is manufactured using rPET: a material made out of used bottles (mostly water bottles) recycled to make plastic products. By using recycled material, the impact on the environment is greatly reduced since CO<sub>2</sub> emissions are decreased, as is the amount of waste.*

# Sandwich Boxes

- Superb transparency and strength made of recycled PET
- Secure and functional stacking
- Easy opening system in a one-piece design

Material: rPET -40°C to +70°C, max 120 min\*



## Baguette Boxes

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159416	Baguette Box small	170x80x75	350	700
2	159417	Baguette Box medium	225x80x75	500	350
3	156645	Baguette Box large	324x80x75	850	250



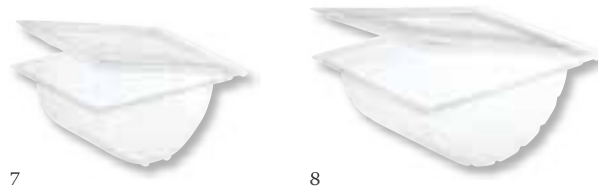
## Sandwich Wedges

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
4	157107	Sandwich Wedge standard	160x55x85	350	600
5	157108	Sandwich Wedge double	160x65x85	500	500
6	157109	Sandwich Wedge triple	160x75x85	600	600



## Bagel Boxes

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
7	159567	Bagel Box small	118x85x60	400	700
8	157111	Bagel Box large	128x98x65	600	450



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Meal Boxes

[Duni.com](https://www.duni.com)

*Our Meal Boxes are the perfect choice for take-away restaurants. The one-, two- and three-compartment Meal Boxes can be stacked into each other when empty to save space. The venting hole in the lid makes it possible to keep the lid on when heated in the microwave oven; keeping the oven clean and preventing the food from drying out. This year we've got a new feature for one of our Lunch Boxes: an insert with 8 compartments for even more possibilities!*

# Meal Boxes, basic lunch, snack and sushi solutions



1



2



3



4

- One lid fits all
- Microwarmable
- Venting hole in the lid for steam release

Material: PP -20°C to +100°C, max 240 min\*



## Meal Boxes

No.	Article	Description	Colour	Comp	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	161182	Meal Box	Black	1	240x150x40	800	5x50
2	161179	Meal Box	Black	2	240x150x40	500/ 250	5x50
3	161180	Meal Box	Black	3	240x150x40	500/ 2x110	5x50
4	161181	Lid for 161182 / 161179 / 161180	Transparent	-	240x150x20	-	5x50

- High lid protects content
- Authentic oriental embossment
- Anti-fog feature

Material: PS -4°C to +70°C and hot fill, max 120 min\*



## Sushi Box



1

No.	Article	Description	Colour	Comp	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	144209	Box "Sushi" Embossed	Black/Transparent	1	185x135x54	500	200

- Easy opening system
- One-piece design

Material: PS -4°C to +70°C and hot fill, max 120 min\*



## Lunch Boxes



1



2 New



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7



8

No.	Article	Description	Colour	Comp	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	112205	Lunch Box	Black/Transparent	1	270x135x54	750	200
2	New 161973	Insert for 112205**	Black	8	262,5x123x18	8x50	300
3	118962	Lunch Box	Blue/Transparent	1	270x135x54	750	160
4	127806	Lunch Box	Blue/Transparent	1	272x188x53	1100	160
5	127803	Lunch Box	White/Transparent	1	338x250x63	1800	100
6	127805	Lunch Box	White/Transparent	4	338x250x51	1800	100
7	127802	Lunch Box	White/Transparent	4	338x250x63	1800	100
8	127804	Lunch Box	Black/Transparent	4	338x250x63	1800	100

\*\* Material: PP -20°C to +100°C, max 240 min

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



[Duni.com](https://www.duni.com)

# Fine Food Solutions

*This Duni assortment is especially designed for fine restaurants and delis that also offer take-away. These plates, trays and transport boxes are not just functional – they also match the premium quality of the delicacies within them. This range includes a large array of design, presentation and branding possibilities.*



## Fine Food Line

Duni's Fine Food Line is especially for customers who see the delicacies they prepare as art and therefore expect only the best. This range is flexible and can be used for all kinds of occasions and food types. Convenient and stackable.

# Fine Food Line

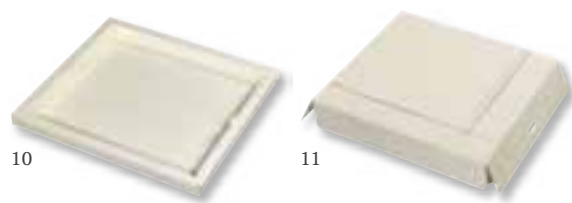
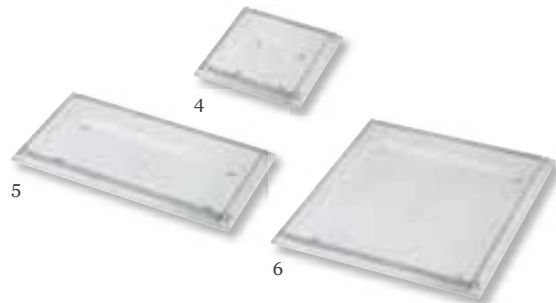
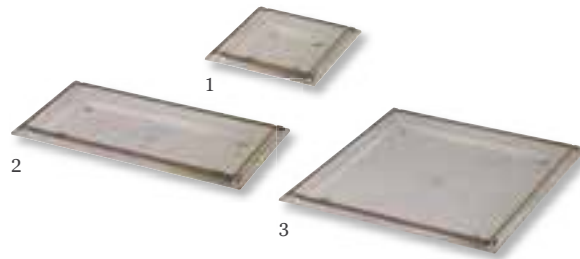
- Sophisticated and elegant design
- Enhances the dining experience

Material: PS -4°C to +70°C and hot fill, max 120 min\*



## Fine Food Line

No.	Article	Description	Colour	Size	Size (mm) LxWxH	Qty/ Cart.
1	149888	Side Plate	Chocolate	S	90x90x17	24x65
2	149890	Side Plate	Chocolate	M	180x90x17	12x65
3	149892	Plate	Chocolate	L	180x180x17	6x70
4	150839	Side Plate	Transparent	S	90x90x17	24x65
5	150838	Side Plate	Transparent	M	180x90x17	12x65
6	150840	Plate	Transparent	L	180x180x17	6x70
7	149889	Side Plate Lid for 149888/150839	Transparent	S	95x95x46	24x65
8	149891	Side Plate Lid for 149890/150838	Transparent	M	185x95x46	12x65
9	149893	Plate Lid for 149892/150840	Transparent	L	185x185x46	6x70
10	149894	Transport Box, cardboard	Champagne	-	405x373x28,5	100
11	149895	Lid for Transport Box, cardboard	Champagne	-	362x332x75	100



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Duni Amuse-bouche®

*The French term Amuse-bouche can literally be translated as “mouth amuser”, and this range is about being playful with food. Truly eye-catching design and superb transparency. Cover your table with a whole setting.*

# Duni Amuse-bouche®

- Eye-catching design
- Superb transparency

Material: PS -4°C to +80°C, max 30 min\*



## Duni Amuse-bouche®

No.	Article	Description	Vol. (cl)	Qty/ Cart.
1	161217	Lid for Oval XL	-	4x30
2	161215	Lid for Square XL	-	4x29
3	161216	Lid for Tri XL	-	4x20
4	161214	Oval XL	46	4x30
5	161212	Square XL	68	4x29
6	161213	Tri XL	48	4x20
7	161210	Spobe**	2,5	6x54
8	161209	Cover	5	6x22
9	161211	Pipette**	8	6x18
10	161208	Egg	6	6x10

\*\* Only to be used up to +40°C



1



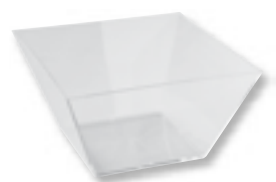
2



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\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



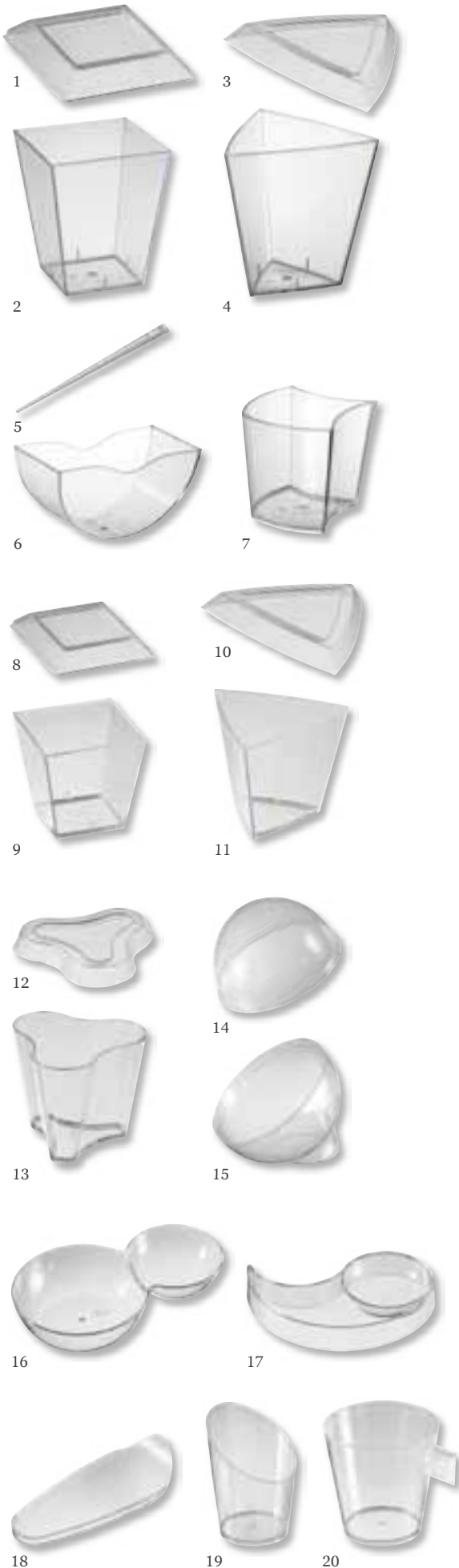
# Duni Amuse-bouche®

- Eye-catching design
- Superb transparency

Material: PS -4°C to +80°C, max 30 min\*

## Duni Amuse-bouche®

No.	Article	Description	Qty/ Cart.
1	159723	Lid for Square large	6x38
2	159721	Square large	6x38
3	159724	Lid for Tri large	6x56
4	159722	Tri large	6x56
5	159720	Stick	6x1200
6	159718	Cradle	6x69
7	159719	Adds	6x44
8	157499	Lid for Square	6x100
9	157491	Square	6x100
10	157500	Lid for Tri	6x90
11	157492	Tri	6x90
12	157501	Lid for Organic Puzzle	6x100
13	157497	Organic Puzzle	6x100
14	157498	Lid for Globe	6x30
15	157489	Globe	6x30
16	157487	Lake	6x90
17	157490	Yamyum	6x30
18	157496	Flavour Power	6x72
19	157488	Food Tube	6x65
20	157493	Espresso	6x48
21	157495	Nut Shell	6x120
22	157502	Mini Fork	6x250
23	157503	Mini Spoon	6x250
24	159058	Box, 450 x 295 x 80 mm	1x40
25	159059	Box, 443 x 285 x 32 mm	1x40



\* The maximum time the box/bowl/tray is food approved to at maximum temperature.  
Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Fixpack<sup>®</sup> & Delipack

[Duni.com](http://Duni.com)

*Your best bet for quality and value for your money. These high quality containers are perfect for the deli counter where small to large portions are sold.*



## Fixpack<sup>®</sup>

Fixpack<sup>®</sup> features a secure closure and multipurpose design and appeals to customers looking for a simple solution they can rely on. Fixpack<sup>®</sup> comes in round and rectangular microwarmable containers.

# Fixpack®

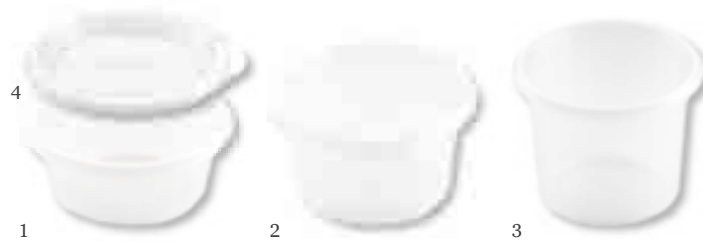
- Multipurpose
- One lid fits all
- Secure closure design

Material: PP -20°C to +100°C, max 240 min\*



## Fixpack® round

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159141	Fixpack® round	112x112x40	200	14x50
2	159142	Fixpack® round	112x112x61	300	14x50
3	160510	Fixpack® round	112x112x85	500	14x50
4	159143	Lid for 159141/159142/160510	112x112x6	-	14x50



- Multipurpose
- Sturdy
- Secure closure design

Material: PP -20°C to +100°C, max 240 min\*



## Fixpack® rectangular

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159144	Fixpack® rectangular	146x110x41	350	10x50
2	159145	Fixpack® rectangular	146x110x54	500	10x50
3	160512	Fixpack® rectangular	146x110x83	750	10x50
4 <small>New</small>	170513	Fixpack® rectangular + Lid	145x110x110	1000	10x25
5	159146	Lid for 159144/159145/160512	146x110x6	-	10x50



- Multipurpose
- Secure closure design

Material: APET -40°C to +70°C, max 120 min\*



## Fixpack® portion cup

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	161088	Fixpack® portion cup round	80x80x46	110	20x50
2	161089	Lid for 161088	92,7x92,7x8,6	-	20x50



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Delipack

[Duni.com](http://Duni.com)

*The Delipack is our basic container range, featuring a secure closure and multipurpose design. All boxes are microwarmable and available in both round and rectangular shapes. For each shape one lid fits all – which simplifies stock keeping. Delipack is also economical.*

# Delipack

- Multipurpose
- One lid fits all
- Secure closure design

Material: PP -20°C to +70°C and hot fill, max 120 min\*



## Delipack round

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	156421	Delipack round	101x101x30	125	20x50
2	156422	Delipack round	101x101x37	200	20x50
3	156423	Delipack round	101x101x48	250	20x50
4	156424	Delipack round	101x101x61	300	20x50
5	156425	Delipack round	101x101x102	500	20x50
6	156426	Lid for 156421–156425	101x101	-	20x50



- Multipurpose
- One lid fits all
- Secure closure design

Material: PP -20°C to +70°C and hot fill, max 120 min\*



## Delipack rectangular

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	156427	Delipack rectangular	108x82x30	125	20x50
2	156428	Delipack rectangular	108x82x50	250	20x50
3	156430	Delipack rectangular	108x82x56	300	20x50
4	156420	Delipack rectangular	108x82x100	500	20x50
5	156429	Lid for 156427–28/156430/156420	108x82	-	20x50



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



[Duni.com](http://Duni.com)

# State-of-the-art food packaging

*We have a variety of products for the efficient transport and display of fresh products, some familiar and some new and revolutionary.*



## Duni ecoecho™ Cardboard Range

For transporting fresh food for same day use such as sandwiches, salads, wraps and breads very attractively, choose our Duni ecoecho™ Cardboard Range. This year, we have a variety of products manufactured using cardboard made of FSC®-certified (Forest Stewardship Council) paper and PLA (polylactide) – a plastic made from renewable resources such as cellulose or cornstarch – for the windows. A range of these products can also be used in our DF machines. Have a look at the **DUNIFORM®** section of this catalogue to find the sealable solutions.

# Cardboard Boxes

- Crystal clear windows of renewable material
- Superior product presentation
- FSC®-certified cardboard
- 100% renewable resources

Material: Cardboard/PLA ±0°C to +40°C  
Cellulose ±0°C to +40°C  
max 60 min\*

ecoecho™



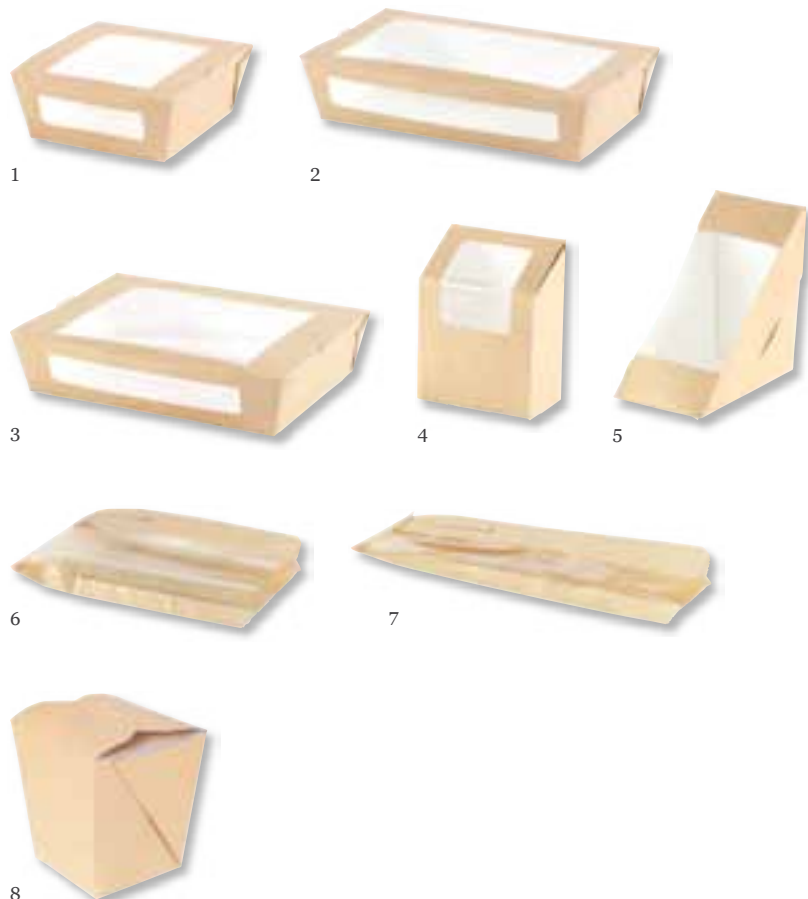
## Cardboard Boxes

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159908***	Box rectangular with windows	120x110x45	450	200
2	159910***	Box rectangular with windows	200x120x45	900	250
3	159909***	Box rectangular with windows	200x155x45	1200	200
4	159911***	Wrap Box with window	90x50x130	-	1000
5	159912***	Sandwich Box double wedge with window	175x75x90	-	500
6	159913***	Paper Bag for roll/bagel/muffin**	280x150x55	-	1000
7	159914***	Paper Bag for baguette**	355x100x55	-	1000
8	161977***	Wok Box****	100x100x110	950	200

\*\* Window made of cellulose.

\*\*\* Separate cup for dressing is recommended.

\*\*\*\* Product will be discontinued. Available only while stock lasts.



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Fibre Boxes ecoecho<sup>TM</sup>

*A true environmental statement. The box with hinged lid is made of Bagasse that can even be microwaved. Also the products are compostable. The material used is what is left over when sugar cane is processed to extract sugar. Serve over the counter for immediate or same day use.*

# Fibre Boxes ecoecho™, Compostable

- Environmentally friendly & compostable
- Made of byproducts
- One-piece design

Material: Fibre ±0°C to +90°C, max 15 min, same day use



New



## Fibre Boxes ecoecho™, Compostable

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	163073	Fibre Hamburger Box	162x152x80	475	4x50
2	163080	Fibre Meal Box rectangular	185x143x62	530	6x50
3	163079	Fibre Meal Box rectangular	239x156x63	850	4x60
4	163078	Fibre Meal Box rectangular	241x163x65	470/300	4x50
5	163075	Fibre Meal Box rectangular	225x201x85	1000	3x50
6	163074	Fibre Meal Box rectangular	225x201x85	325/70/60	2x60
7	163076	Fibre Meal Box square	236x231x81	1200	2x55
8	163077	Fibre Meal Box square	236x231x81	350/120/120	2x50



- Grease resistant
- Hot fill & microwarmable
- FSC®-certified paper

Material: Cardboard/PE ±0°C to +100°C,  
max 15 min, same day use

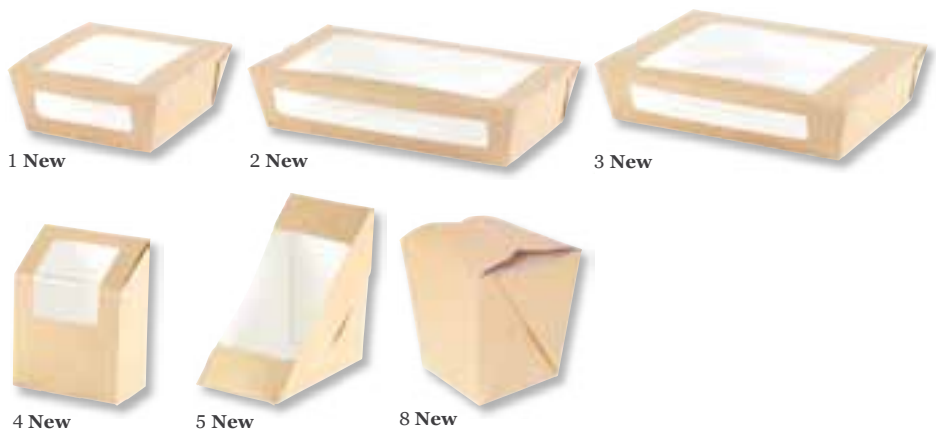


New



## Cardboard / PE Boxes

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	162670	Cardboard Box rectangular	120x110x45	450	200
2	162671	Cardboard Box rectangular	200x120x45	900	250
3	162672	Cardboard Box rectangular	200x155x45	1200	200
4	162673	Cardboard Wrap Box	90x50x130	-	1000
5	162674	Cardboard Sandwich Box double wedge	175x75x90	-	500
6	162677	Cardboard Wok Box	100x100x110	950	200



\* The maximum time the box/bowl/tray is food approved to at maximum temperature.  
Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.





# Cardboard

*Round Salad Bowls with a clear lid. Add your own touch by customising it with a label sticker or sleeve. The Soup Cups have venting holes in the lid for steaming hot soup. Of course, they can be used for noodles/wok, as well. In this range we also have a dedicated Wok Box with a round bottom.*

# Cardboard

- Venting lid
- Hot fill
- Printable

Material: Cardboard/PE ±0°C to +70°C and hot fill, max 120 min\*



New



## Cardboard / PE Soup Cups

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	168006	Cardboard Soup Cup round	91x91x85	355	20x25
2	168007	Cardboard Soup Cup round	97x97x99	485	24x40
3	168008	Cardboard Soup Cup round	115x115x107	775	10x25
4	168009	Cardboard Soup Cup round	115x115x142	1030	20x25
5	168010	Lid for 168006	90x90x17	-	24x18
6	168011	Lid for 168007	97x97x16	-	20x25
7	168012	Lid for 168008 / 168009	116x116x20	-	10x25
8	168013	Cardboard Wok Box round/square	95x95x110	810	15x29



- Crystal clear lid
- Stackable
- Printable

Material: Cardboard/PE ±0°C to +40°C, max < 10days\*



New



## Cardboard / PE Salad Boxes

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	168000	Cardboard Box round	124x124x73	625	13x45
2	168001	Cardboard Box round	150x150x60	775	9x58
3	168002	Cardboard Box round	184x184x65	1260	6x46
4	168003	APET Lid for 168000	134x134x9	-	8x100
5	168004	APET Lid for 168001	158x158x20	-	5x78
6	168005	APET Lid for 168002	190x190x28	-	4x80



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



[Duni.com](https://www.duni.com)

# Viking® boxes & Aluminium

*We have now upgraded both the material and design of Duni Viking®. It is now made of FSC®-certified paper. The Viking® concept is for customers who need a solution that saves them space and weight and where handling needs to be fast and easy. Duni also offers a wide range of sturdy aluminium boxes for transporting both hot and cold foods.*

# Viking® boxes & Aluminium

- 2 piece design
- FSC®-certified paper
- Rigid design

Material: Cardboard/PE ±0°C to +100°C,  
max 15 min\*



New



## Viking® Boxes

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	162916	Viking® Box	200x140x48	1100	2 x 125
2	162917	Viking® Lid	200x140x30	-	2 x 125



1 New

- Tray oven-proof up to 250°C
- Various shapes and sizes
- Matching lids

Material: PAP/PP -20°C to +100°C, max 30 min\*

Material: Alu -20°C to +250°C



## Aluminium Boxes

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	150404	Aluminium Box with white paper Lid	140x115x35	450	8x50
2	150405	Aluminium Box with white paper Lid	220x128x33	700	8x50
3	150406	Aluminium Box with white paper Lid	220x155x38	850	8x50
4	150407	Aluminium Box with white paper Lid	313x212x43	2200	10x10
5	150408	Aluminium Box with Aluminium Lid	323x262x43	2700	10x10
6	150409	Aluminium Box with Aluminium Lid	325x265x55	3500	10x10
7	150410	Aluminium Box with Aluminium Lid	527x326x37	5200	4x10
8	150412	Aluminium Box with Aluminium Lid	527x326x80	8500	4x10



\* The maximum time the box/bowl/tray is food approved to at maximum temperature.  
Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



[Duni.com](https://www.duni.com) 

# Off you go, with Snack Sacchetto!

*Snack Sacchetto: the all-in-one sandwich-to-go packaging solution. It's a snack bag with a practical and hygienic integrated napkin. Customers can be served with just a flick of the wrist, so the time for serving is cut significantly. In addition, the material is grease resistant and leak-proof so there will be no more stained clothing or furniture.*

# Snack Sacchetto including Tissue Napkin, 2-ply

- Practical and hygienic integrated napkin
- Grease resistant
- Leak-proof

New

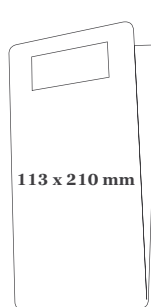
## Snack Sacchetto & Tissue Napkin

No.	Article	Description	Colour	Size (mm) LxWxH	Qty/ Cart.
1	163712	Snack Sacchetto, Napkin White	Neutral	113x210	250
1	163714	Snack Sacchetto, Napkin White	Neutral	143x210	250
1	163716	Snack Sacchetto, Napkin White	Neutral	194x210	200
2	163713	Snack Sacchetto, Napkin White	Red Checks	113x210	250
2	163715	Snack Sacchetto, Napkin White	Red Checks	143x210	250
2	163717	Snack Sacchetto, Napkin White	Red Checks	194x210	200

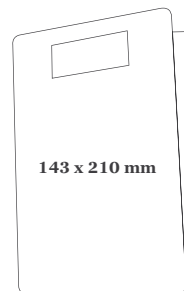


1 New

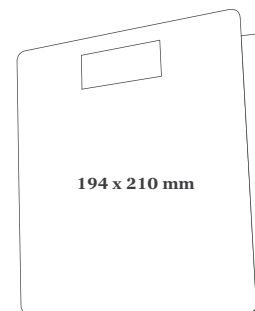
2 New



113 x 210 mm



143 x 210 mm



194 x 210 mm





# What quality do you need for the occasion?

As always, Duni has a large variety of choices of products to make your operation run smoothly and efficiently. Depending on the event, you will need different levels of quality and different properties for different occasions. We ask you to please familiarise yourself with our labelling system depicted on these pages.



## Duni Materials

Here is a quick view of the high-quality, highly functional materials we use in our Eating & Drinking Range.

### (PS) Polystyrene

**-4 °C to +70 °C/80 °C**

Duni's most frequently used stiff plastic. This clear or coloured stiff plastic has a flawless finish that makes it the number one choice for food and drink presentation.

### (EPS) Expandable polystyrene

**-4 °C to +80 °C**

EPS is essentially air-filled polystyrene for additional lightness. It's a soft, white plastic with insulating properties making it ideal for more low-price outlets that serve hot and cold drinks.

### (CPLA) Crystallized Polylactid acid

**0 °C to +80 °C**

CPLA is a bio-polymer made of natural and renewable resources, such as cornstarch. Unlike many other biopolymers, CPLA is heat resistant up to 80 degrees, making it excellent for hot cup lids and cutlery. Depending on the thickness of the product, CPLA products may also be compostable, for example the hot cup lids.

### (PLA) Polylactic acid

**0 °C to +40 °C**

Duni cold drink cups and lids and some of our Duni ecoecho™ range salad bowls, deli food containers and dressing cups are manufactured using PLA (polylactide), a plastic made using 100% renewable materials, such as cornstarch. PLA is crystal clear and presents fresh food in its very best light.

### (PBS) Polybutylene succinate

**0 °C to +90 °C**

One of the most advanced biopolymers. It has superior barrier and properties like normal plastics, but it is compostable.

### (PP) Polypropylene

**-20 °C to +120 °C**

A tough material, hard to tear. Ideal for outside use such as festivals as the material does not splinter or leave any sharp edges if crushed.

## Quality

When you choose Duni, you are choosing high-quality products. To make it easier for you to decide what quality best meets your needs, we have placed our products into 3 quality categories using the star system (see below). Look for the quality level tag to guide you through the assortment.



When only the best will do.  
Durable and beautiful.



The fine balance between good looks and good value for money.



The big winner when it comes to large events and price is an important factor.

## Our symbols

These symbols will provide you with an instant idea as to the products' practical benefits.



Product can be heated in a microwave oven.



Product provides excellent insulation, keeping drinks hot or cold longer.

# Duni ecoecho™ Range



Material: (PBS/PLA) up to 90°C



## Hot Drink Cups

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	161197	Triple Wall Hot Drink Cup, Brown	24	20x25
2	161198	Triple Wall Hot Drink Cup, Brown	35	12x30
3	161199	Triple Wall Hot Drink Cup, Brown	47	12x20
4	159709	Triple Wall Hot Drink Cup	24	20x25
5	159710	Triple Wall Hot Drink Cup	35	12x30
6	159711	Triple Wall Hot Drink Cup	47	12x20
7	159712	Lid, heat resistant, for 24 cl	-	20x50
8	159713	Lid, heat resistant, for 35 cl & 47 cl	-	25x50



Material: (PBS/PLA) up to 90°C



## Hot Drink Cups

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	159924	Hot Drink Cup	12	20x50
2	159706	Hot Drink Cup	24	20x50
3	159707	Hot Drink Cup	35	16x50
4	159708	Hot Drink Cup	47	16x35
5	159712	Lid, heat resistant, for 24 cl	-	20x50
6	159713	Lid, heat resistant, for 35 cl & 47 cl	-	25x50



Material: (PLA) up to 40°C



## Glasses

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	157862	Lid, for 57,5 cl	-	16x80
2	158631	Lid, dome for 57,5 cl	-	6x40
3	157857	Glass	16	20x50
4	157858	Glass	25	20x50
5	159717	Glass, single wrapped	25	1x500
6	157859	Glass	39	20x50
7	157860	Glass	57,5	16x40
8	153763	Straw, basic, 19,6 cm	-	100x100

# Duni ecoecho™ Range



Material: -20°C to +120°C



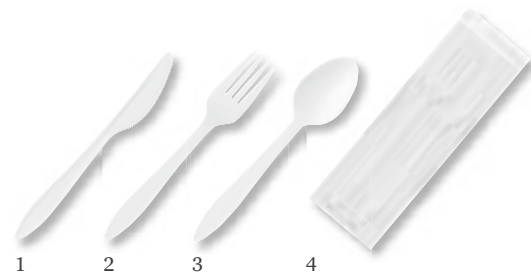
## Fibre Plates

No.	Article	Description	Size Ø (cm)	Qty/ Cart.
1	161204	Plate, bleached	26	8x50
2	161205	Plate, bleached	22	8x50
3	161206	Plate, deep, bleached	18	10x50
4	161207	Plate, bleached	18	10x50
5	157179	Plate oval	22	10x50
6	157180	Plate	22	9x50
7	157181	Soup Plate	16	10x50
8	157182	Plate	18	8x50
9	157183	Plate	26	10x50

Material: (CPLA) 0°C to +80°C



## Cutlery



No.	Article	Description	Size (mm)	Qty/ Cart.
1	162023	Knife, heat resistant	150	10x100
2	162024	Fork, heat resistant	150	10x100
3	162025	Spoon, heat resistant	150	10x100
4	161203	Cutlery Pack, White with Napkin, Knife, Fork	-	1x250



1 2 New 3 New



4 5 6

## Accessories

No.	Article	Description	Colour	Size	Vol (l)	Qty/ Cart.
1	160391	Stirrer Wood, hygiene pack	unprinted	114 mm	-	50x100
2	162999	Stirrer Wood	unprinted	114 mm	-	5x1000
3	163001	Stirrer Wood, in Dispenser box	unprinted	114 mm	-	6x2000
4	161201	Take-Away Bag	White	41 x 50 cm	-	1x500
5	161200	Garbage Bag	Green	-	125	16x10
6	161202	Poncho	White	-	-	20x1



## Glasses

Material: (PS) -4°C to +80°C



### Plastic Glasses

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	159881	Wine Glass Millésime	10	76x12
2	159882	Wine Glass Millésime	15	60x10
3	159883	Wine Glass Millésime	17,5	51x10
4	159884	Wine Glass Millésime	20	45x10
5	155820	Wine Glass	23 (one piece)	6x18
6	101383	Wine Glass	24 (0,21 l)	20x12
7	119334	Champagne Glass	12 (75 ml)	16x10
8	120145	Champagne Glass, shrink wrapped	13,5 (0,1 l)	10x10
	107002	Champagne Glass, in display box	13,5 (0,1 l)	10x10
9	119102	Liquor Glass Château	5 (20 ml, 40 ml)	75x12
10	121417	Wine Glass Château	17	60x12
11	119499	Beer Glass Bavaria	27,5 (0,2 l)	35x30
12	127732	Beer Glass Bavaria	45 (0,4 l)	28x22
13	149147	Glass Tumbler, Diamond	25	35x30
14	159700	Longdrink Glass	20	48x10
15	119691	Longdrink Glass	28	50x10





## Glasses

Material: (PS) -4°C to +80°C



### Plastic Glasses

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	111251	Liquor Glass Crystallo	5 (0,04 l)	60x20
2	149146	Wine Glass Crystallo	18,5 (0,15 l)	60x15
3	127730	Coupe Glass Crystallo	6,5	85x40
4	127731	Lid for Coupe Glass	-	1x3400
5	127726	Juice Glass Crystallo	20	45x30
6	111258	Juice Glass Crystallo	23,6 (0,2 l)	41x30
7	127724	Coupe Glass Crystallo	26 (0,2 l)	24x20
8	111255	Lid for Coupe Glass, 9,6 cm (flat)	-	20x100
	118890	Lid for Coupe Glass (dome)	-	25x20
9	149149	Tourmaline	23,6 (0,2 l)	25x40
10	149150	Tourmaline	31 (0,25 l)	15x40
11	507200	Glass	10	20x50
12	149148	Glass, hygiene wrapped	23,6 (0,2 l)	1050x1
13	127727	Glass	22,5	20x40
	119484	Drinkspout 7,5 cm, Glass	22,5	2x500
14	127729	Glass	26,5	45x30



**Clean and hygienic to use**  
Single wrapped glasses for bathrooms  
or higher hygienical requirements.



## Glasses



Material: (PS) -4°C to +80°C



### Plastic Glasses

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	516301	Shotglass	5 (0,04 l)	20x50
2	156406	Glass Trend	10	20x50
3	155729	Glass Trend	12	20x50
4	153395	Glass Trend	16	20x50
5	153396	Glass Trend	25	20x50
6	163485	Flat lid for Glass Trend for 16 cl & 25 cl	-	10x100
7	153397	Glass Trend	30	20x50
8	153398	Glass Trend	39	20x50
9	153399	Glass Trend	62	16x25
10	153413	Lid for Glass Trend for 30 cl & 39 cl	-	10x100
11	157174	Lid for Glass Trend for 62 cl	-	16x80
12	155763	Straw Flex, 21 cm, Black	-	8x250



Material: (PP) -20°C to +125°C



### Plastic Glasses

No.	Article	Description	Vol (cl)	Qty/ Cart.
13	163484	Flat lid for Beer Glasses for 40 cl & 50 cl	-	10x100
14	154744	Beer Glass Festival	40	20x50
15	154745	Beer Glass Festival	50	20x40
16	154743	Beer Glass Festival	63	14x50



## Cups



Material: (PS) -4°C to +80°C



### Plastic Coffee Cups

No.	Article	Description	Colour	Vol (cl)	Qty/ Cart.
1	116991	Plastic Coffee Cup	White	8	20x25
2	660389	Plastic Coffee Cup	White	17	33x25
3	118245	Plastic Coffee Cup	White	25	40x25
4	119503	Plastic Coffee Cup	White	37	24x20



Material: (PS) -4°C to +80°C



### Plastic Cups

No.	Article	Description	Colour	Vol (cl)	Qty/ Cart.
1	162406	Cup	White/Brown	18	20x100
2	162407	Cup	White/Silver	18	20x100
3	402900	Economy Cup	White	21	20x100
4	127740	Cup	White/Brown	21	20x100
5	402500	Cup	White	21	20x100
6	401300	Cup	White	12	50x80
	706401	Lid for Cup for 12 cl	White	-	20x100
7	111267	Dressing Cup	Transparent	3	48x50
8	127762	Lid for Dressing Cup for 3 cl	Transparent	-	1x2400
9	141636	Dressing Cup	Transparent	6	1x2500
10	141637	Lid for Dressing Cup for 6 cl	Transparent	-	1x2500
11	153779	Cup	White/Brown	18	16x50
12	153780	Cup	White	21	16x50
	153778	Cup	White/Brown	21	16x50
13	162408	Cup	White/Silver	21	16x50





## Cups

Material: (PS) -4°C to +80°C



### Plastic Coffee Cups

No.	Article	Description	Colour	Vol (cl)	Qty/ Cart.
1	100191	Duni Combi Cup	White	21	25x80
2	91892	Holder Duni Combi Cup	Blue	-	15x10
	91893	Holder Duni Combi Cup	Bordeaux	-	15x10
3	141749*	Wall dispenser for Duni Combi Cups	-	-	10x1
4	103538	One-o-matic for Cups	-	12	6x1
	103539	One-o-matic for Cups	-	20-21	6x1
5	808022*	Table dispenser Cup & Holder	-	-	1x1



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\*WSL

# Cups



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1 New

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3 New

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7 New

8 New

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Material: (PE) -4°C to +80°C



## Hot Drink Cups

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	159701	Heat Barrier Cup	24	20x50
2	159702	Heat Barrier Cup	35	16x50
3	159703	Heat Barrier Cup	47	16x35
4	159704	Lid for Heat Barrier Cup for 24 cl	-	20x50
5	159705	Lid for Heat Barrier Cup for 35 cl & 47 cl	-	20x50

Material: (PE) -4°C to +80°C



## Hot Drink Cups

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	163516	Cup "Coffee Quick"	8	20x50
2	159920	Cup "Coffee Quick"	12	16x80
3	163517	Cup "Coffee Quick"	20	20x80
4	159921	Cup "Coffee Quick"	24	20x50
5	159922	Cup "Coffee Quick"	35	16x50
6	159923	Cup "Coffee Quick"	47	16x35
7	163600	Lid for "Coffee Quick" Cup for 12 cl	-	10x100
8	163601	Lid for "Coffee Quick" Cup for 20 cl	-	20x100
9	159704	Lid for "Coffee Quick" Cup for 24 cl	-	20x50
10	159705	Lid for "Coffee Quick" Cup for 35 cl & 47 cl	-	20x50

Material: (PE) -4°C to +80°C



## Paper Cups

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	153760	Cup "Café Stripe"	20	30x75
2	153759	Cup with handle "Café Flower"	20	20x80
3	778206	Cup with handle, White	20	20x80
4	100514	Cup, White	20	30x75

Material: (EPS) -4°C to +80°C



## Thermo Cups

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	152118	Thermo Cup	19	40x25
	152112	Lid for Thermo Cup for 19 cl	-	10x100
2	152119	Thermo Cup	23	40x25
	152113	Lid for Thermo Cup for 23 cl	-	10x100
3	152120	Thermo Cup	30	20x25
	152114	Lid for Thermo Cup for 30 cl	-	10x100
4	152121	Thermo Cup	35	20x25
	152115	Lid for Thermo Cup for 35 cl	-	10x100

# Plastic Plates, Plastic Platters and Dessert Bowls



2 New



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Material: (PS) -4°C to +80°C



## Plastic Plates

No.	Article	Description	Colour	Size (cm)	Qty/ Cart.
1	142978	Party Tray with hole	Transparent	20x20	1x10
2	163489	Plate	White	Ø 23	6x20

Material: (PS) -4°C to +80°C

## Plastic Platters

No.	Article	Description	Colour	Size (cm)	Qty/ Cart.
1	151895	Plastic Platters	Silver	Ø 31	10x2
2	151894	Plastic Platters	Silver	45	13x2

Material: (PS) -4°C to +80°C

## Dessert Bowls

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	157177	Lid for 18 cl	-	20x50
2	157178	Lid for 23 cl	-	20x50
3	157175	Dessert Bowl	18	20x50
4	157176	Dessert Bowl	23	20x50
5	118872	Lid for 25 cl	-	15x100
6	119568	Bowl	25	20x75

Material: (PS) -4°C to +80°C



## Plastic Plates

No.	Article	Description	Colour	Size Ø (cm)	Qty/ Cart.
1	92341	Plate, deep	White	18	12x50
2	92361	Plate, 3 compartments	White	26	2x50
3	92321	Plate	White	22	10x50
4	162560	Lid, Ø 22 cm plate	-	4 cm high	2x50
5	92360	Plate	White	26	2x50
6	162561	Lid, Ø 26 cm plate	-	5 cm high	2x50
7	141610	Plate, 3 compartments	Black	26	2x50
8	141609	Plate	Black	26	2x50
9	141.611	Plate	Black	22 cm	10x50
10	162559	Lid, Ø 22 cm plate	-	6 cm high	2x50

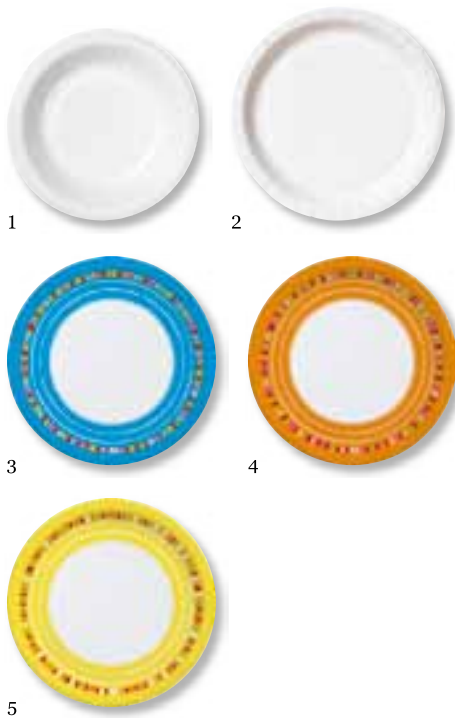
Material: (PS) -4°C to +80°C



## Plastic Plates

No.	Article	Description	Colour	Size (cm)	Qty/ Cart.
1	152116	Plate	White	Ø 18	10x50
2	461900	Egg cup	White	-	23x100
3	408500	Demo Plate	White	8	23x150

# Paper Plates

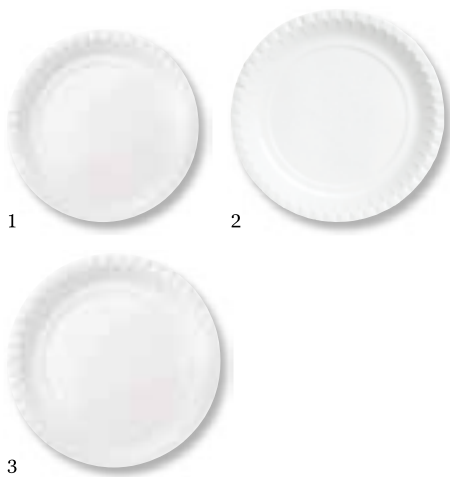


0°C to +80°C



## Paper Plates

No.	Article	Description	Colour	Size (Ø cm)	Qty/ Cart.
1	159738	Soup Bowl	White	18	8x100
2	159739	Paper Plate	White	22	5x50
3	159740	Paper Plate	Blue rim	22	5x50
4	159741	Paper Plate	Orange rim	22	5x50
5	159742	Paper Plate	Yellow rim	22	5x50

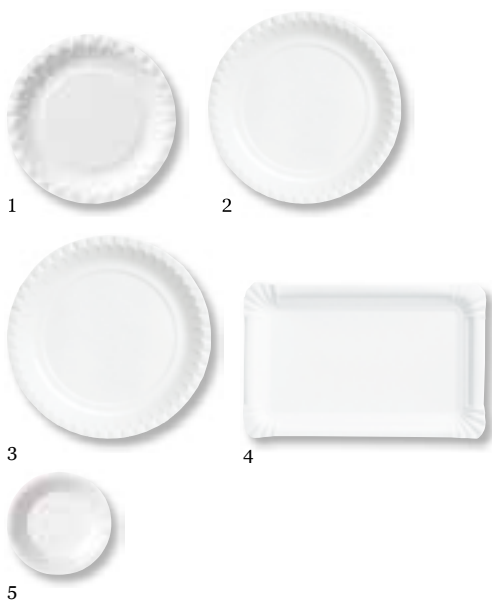


0°C to +80°C



## Paper Plates

No.	Article	Description	Colour	Size (Ø cm)	Qty/ Cart.
1	159736	Paper Plate	White	18	12x50
2	134427	Paper Plate	White	23	12x50
3	159737	Paper Plate	White	23	12x100



0°C to +25°C



## Paper Plates

No.	Article	Description	Colour	Size (cm)	Qty/ Cart.
1	159733	Paper Plate	White	Ø 15	6x100
2	159734	Paper Plate	White	Ø 18	6x100
3	159735	Paper Plate	White	Ø 23	6x100
4	142980	Cardboard Sausage Plate	White	13x20	4x250
5	794506	Demo Plate	White	Ø 8,5	1x2000

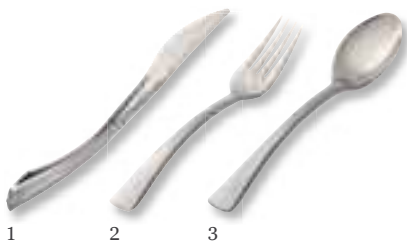
# Cutlery



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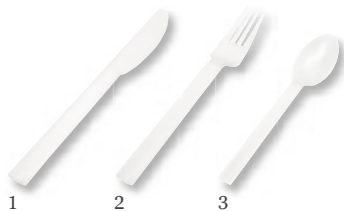
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4 New    5    6



1    2    3



4    5    6    7

Material: PS -4°C to +80°C



## Cutlery Libra

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	161189	Fork	Transparent	185	20x12
	161190	Fork	Transparent	185	20x40
2	161191	Knife	Transparent	188	20x12
	161192	Knife	Transparent	188	20x40
3	161193	Spoon	Transparent	185	20x12
	161194	Spoon	Transparent	185	20x40
4	161195	Coffee Spoon	Transparent	132	20x12
	161196	Coffee Spoon	Transparent	132	20x40
5	161195	Duni Sacchetto® Tissue, Napkin Champagne and Libra Cutlery	Bordeaux	85x200	20x12

Material: PS -4°C to +80°C



## Cutlery Flair

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	159728	Knife	Metallised	200	10x40
2	159729	Fork	Metallised	190	10x40
3	159730	Spoon	Metallised	190	10x40
4	163112	Dessert Spoon	Metallised	127	8x100
5	159731	Mini Fork	Metallised	105	50x40
6	159732	Mini Spoon	Metallised	105	50x40

Material: PS -4°C to +80°C



## Cutlery Victoria

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	159725	Knife	Transparent	170	20x50
2	159726	Fork	Transparent	170	20x50
3	159727	Spoon	Transparent	170	20x50
4	154863	Knife	Transparent	190	10x50
	154864	Knife	Transparent	190	1x1000
5	154866	Fork	Transparent	190	10x50
	154865	Fork	Transparent	190	1x1000
6	154867	Spoon	Transparent	190	10x50
	154868	Spoon	Transparent	190	1x1000
7	154870	Dessert Spoon	Transparent	160	10x50
	154869	Dessert Spoon	Transparent	160	1x1000

# Cutlery



Material: PS -4°C to +80°C



## Cutlery

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	154856	Knife Grand	White	180	30x100
2	154857	Fork Grand	White	180	30x100
3	154928	Spoon Grand	White	180	30x100
4	149136	Coffee Spoon Grand	White	125	30x100
	119011	Coffee Spoon Grand	White	125	1x2000
5	154860	Knife Petit	White	165	30x100
6	154861	Fork Petit	White	165	30x100
7	154862	Spoon Petit	White	165	30x100
8	143583	Coffee Spoon	White	115	8x250
	143582	Coffee Spoon	White	115	2x1000
9	153523	Stirrer	White	112	5x1000
	153522	Stirrer in dispenser box	White	112	6x2000
10	118957	Chip Fork assorted colours	-	85	5x1000
11	157184	Combifork	White	135	4x250

Material: (PS) -4°C to +80°C



## Cutlery Packs



No.	Article	Description	Colour	Qty/ Cart.
1	119007	Knife, Fork	Tranparent	1x600
2	111278	Knife, Fork, White Napkin	White	1x250
3	119025	Knife, Fork, Coffee Spoon, White Napkin	White	1x250
4	119030	Knife, Fork, Pepper/Salt, White Napkin	White	1x250
5	120616	Knife, Fork, Coffee Spoon, Pepper/Salt, White Napkin	White	1x250
6	111279	Knife, Fork, Coffee Spoon, Pepper/Salt, White Napkin	White	1x250

Material: (PS) -4°C to +80°C



## Cutlery Single Wrapped



No.	Article	Description	Size (mm)	Qty/ Cart.
1	153985	Knife	195	1x250
2	153984	Fork	195	1x250
3	153982	Spoon	165	1x250
4	153983	Coffee Spoon	125	1x250



## Accessories and Condiments



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6 New

### Accessories

No.	Article	Description	Size (mm)	Qty/ Cart.
1	353830	Dental Sticks	-	6x1000
2	778092	Dental Sticks	-	3x3000
3	119193	Refreshing Towel, lemon scent	71x51	1x1000
4	119194	Refreshing Towel	71x51	1x1000
5	142981	Dispenser box filled with Refreshing Towels, lemon scent	71x51	6x250
6	163512	Desinfecting Handtowel	71x51	1x3000
	121296	Airsickness Bag, paper, White/Blue	250x120	1x500

New

### Condiments

No.	Article	Description	Size (mm)	Qty/ Cart.
1	121998	Cruet set Pepper/Salt (0,3/3g) transparent	-	1x220
2	163513	Creamer Tube, 2,5g	-	1x3000
3	163514	Sugar Tube, 3,5g	-	1x3000
4	163515	Twinpack Pepper/Salt (0,2/1,0g)	-	1x5000



1



2 New



3 New



4 New



## Premium Napkin Dispenser



Material: stainless steel

New

### Premium Napkin Dispenser

No.	Article	Description	Size (mm)	Qty/ Cart.
1	163586	Premium Napkin Dispenser	143 x 213 x 416	1
2	163962	Premium Napkin Dispenser, built-in	146 x 213 x 420	1

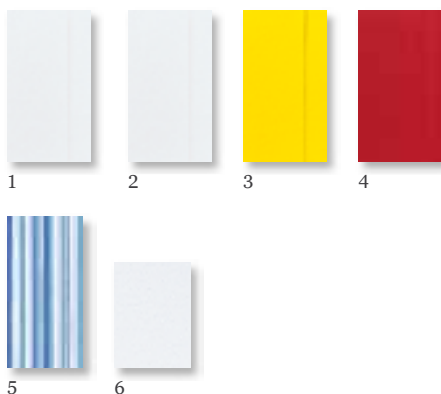
## Napkin Dispenser



### Napkin Dispenser

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	9035	Napkin Dispenser, suitable Napkin 33 x 33 cm	Silver	-	1x1
2	315913	Napkin Dispenser, suitable Napkin 25 x 30 cm	Black	-	1x1

## Napkins Dispenser fold



### Suitable Napkins for Napkin Dispenser

#### Napkins Dispenser fold

No.	Article	Description	Colour	ply	Size (mm)	Qty/ Cart.
1	514156	Napkin Dispenser fold	White	2	33 x 33 cm	4x300
2	145815	Napkin Dispenser fold	White	1	33 x 33 cm	6x750
	135507	Napkin Dispenser fold	White	1	33 x 32 cm	6x750
3	150090	Napkin Dispenser fold	Yellow	1	33 x 33 cm	6x750
4	150099	Napkin Dispenser fold	Red	1	33 x 33 cm	6x750
5	149158	Napkin Dispenser fold	Flowerstripes	1	33 x 33 cm	8x600
6	147234	Napkin Dispenser fold	White	1	25 x 30 cm	36x300



[Duni.com](https://www.duni.com)

# Serving Platters

*Duni Serving Platters come in a variety of shapes, sizes and qualities. They are perfect for everything from hot main courses to salads and desserts and are made of rPET or aluminium. Perfect for caterers who want to serve their hors d'oeuvres in style and events where food is prepared beforehand and transported and placed directly on the buffet table.*

# Serving Platters with Lids

- Serving trays for excellent display of the food on the buffet
- Clear, tight lids perfect for transportation
- Made of recycled PET material

Material: rPET -40°C to +70°C, max 120 min\*



## Serving Platters with Lids

No.	Article	Description	Colour	Size (mm) LxWxH	Qty/ Cart.
1	159794	Platter octagonal	Black	305x305x25	50
2	159798	Lid for 159794	Transparent	305x305x49	50
3	159795	Platter octagonal	Black	360x240x25	50
4	159799	Lid for 159795	Transparent	360x240x49	50
5	159796	Platter octagonal	Black	460x300x25	50
6	159800	Lid for 159796	Transparent	460x300x63	50
7	159797	Platter rectangular	Black	460x300x25	50
8	159801	Lid for 159797	Transparent	460x300x63	50



- Various shapes and sizes

Material: ALU -20°C to +250°C



## Serving Platters oval

No.	Article	Description	Colour	Size (mm) LxWxH	Qty/ Cart.
1	150400	Serving Platter	Aluminium	333x233x25	10x8
2	150401	Serving Platter	Aluminium	445x295x25	10x5
3	150402	Serving Platter	Aluminium	545x360x25	8x5



1/2/3



\* The maximum time the box/bowl/tray is approved for food at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# DUNIFORM®

*People's lifestyles and the way they eat change every year. Nowadays, packaging has become much more than just a transport system and a part of the food product – and we've reacted corresponding with **DUNIFORM®**. Consumers' expectations go beyond the surface today and insist on packaging being functional, as well. Our expertise lies in helping you find the right combination of tray, sealing machine and film that will allow your business to grow. And as you grow, the flexible **DUNIFORM®** concept grows with you.*

## Cardboard Trays

Once again, we have a variety of products manufactured using cardboard made of FSC®-certified (Forest Stewardship Council) paper and PLA (polylactide) – a plastic made from renewable resources such as cornstarch – for the windows. This range is sealable in our DF Machines.

**Pages 76 – 77**



## Trays

The DUNIFORM® tray range comes in different materials, such as PP, CPET, APET, which all have specific properties, e.g. different temperature, durability and clarity levels.

- PP & CPET Soup Bowl Trays
- PP & PP/Mineral Trays
- APET Trays

**Pages 78 – 97**

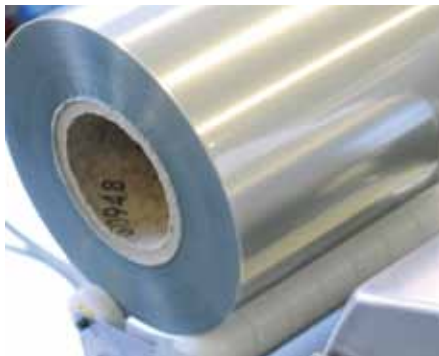


## Films

The sealing film assortment is divided into three categories: film for PP trays, film for PET trays and Universal film that seals on PP and CPET as well as on APET. The properties differ between the categories when it comes to anti-fog, cold peel, hot peel, etc. You can also brand sealing film with your company's name.

- PP Film
- PET Film
- Universal Film

**Pages 98 – 99**



## Machines

The range covers machines from manual to semi-automatic machines with or without vacuum and gas properties. All machines are made of stainless steel for maximum durability and safety. Our new DF22 is a high quality semi-automatic machine that is performance and user friendly. Our DF15 is the flexible, fairpriced machine to help you grow your business.

- Manual machines
- Semi-automatic machines
- MAP machines

**Pages 100 – 121**



## Transport

To keep food hot or cold during lengthy food transports, DUNIFORM® supplies a range of sturdy Thermo Bags, Boxes and Temperature Control Equipment. Ideal for Social Catering, too!

- Thermo Bags & Boxes
- Temperature Control Equipment

**Pages 122 – 125**



[Duni.com](http://Duni.com)



[Duni.com](http://Duni.com)

# Duni ecoecho™ Cardboard Range

*Our ecoecho™ Cardboard Range is ideal for attractively transporting fresh food such as sandwiches, salads and ready meals. We have a variety of products manufactured using cardboard made of FSC paper and renewable resource PLA (polylactide) or PE for the windows. The trays with PLA are microwarmable when the window is removed. The whole range is sealable in our DF machines. Thanks to a patented pending feature, there is no need to change the sealing plate in the machine for different cardboard trays, you only have to change a cassette, and that's it.*

# Duni ecoecho™ Cardboard Range

- 100% renewable resources
- Superior product presentation
- FSC®-certified Cardboard and clear windows of renewable PLA

Material: Cardboard  $\pm 0^{\circ}\text{C}$  to  $+100^{\circ}\text{C}$ ,  
 max 15 min without window  
 PLA  $\pm 0^{\circ}\text{C}$  to  $+40^{\circ}\text{C}$ ,  
 max 60 min with window\*



## Cardboard/PLA Trays



1



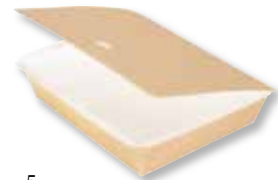
2



3



4



5

No.	Article	Description	Comp	Cassette	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159791***	Cardboard Tray Sandwich**	1	160054 DF10	170x75x90	-	500
2	159790***	Cardboard Tray Square**	1	160053 DF10/20	115x115x50	550	250
3	159789***	Cardboard Tray Rectangular**	1	160051 DF10/20	200x120x45	900	250
4	159793***	Cardboard Tray Square**	1	160050 DF10/20	165x165x45	1000	250
5	159792***	Cardboard Tray Rectangular**	1	161267 DF10/20	195x165x45	1200	250

\*\* Remove lid before microwaving

\*\*\* Separate cup for dressing is recommended.

- FSC®-certified Cardboard and clear windows
- Superior product presentation
- Hot fill and microwarmable

Material: Cardboard/PE  $\pm 0^{\circ}\text{C}$  to  $+100^{\circ}\text{C}$ ,  
 max 15 min



New

## Cardboard/PE Trays



1 New



2 New



3 New



4 New



5 New

No.	Article	Description	Comp	Cassette	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	162678***	Cardboard Sandwich Tray**	1	160054 DF10 (2 cav.)	170x75x90	-	500
2	162679***	Cardboard Tray Square**	1	160053 DF10/20	115x115x50	550	250
3	162680***	Cardboard Tray Rectangular**	1	160051 DF10/20	200x120x45	900	250
4	162681***	Cardboard Tray Square**	1	160050 DF10/20	165x165x45	1000	250
5	162682***	Cardboard Tray Rectangular**	1	161267 DF10/20	195x165x45	1200	250

\*\* Remove lid before microwaving

\*\*\* Separate cup for dressing is recommended.

\* The maximum time the box/bowl/tray is food approved to at maximum temperature.  
 Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Trays for every purpose

*The market for prepared and take-away food is growing immensely, and the demand for high quality secure packaging is growing with it. The **DUNIFORM**® Tray range comes in a variety of materials, such as PP, CPET and APET, which all have specific properties, such as different temperature, durability and clarity levels. All tray solutions are accompanied by tailor-made sealing solutions.*



## New PP - Cater Line Trays

The rectangular shape of our new PP Cater Line Trays guarantees optimum use of storage space thus insuring efficiency.

# PP - Side Dish Trays

- Strong wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Numerous size and colour options



Material: PP -20°C to +120°C, max 60 min\*



## PP – Side Dish Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	758512	PP Tray	1	Black	140152 (2 cav.)**	138x114x35	350	300
2	758510	PP Tray	1	White	140152 (2 cav.)**	138x114x35	350	300
3	758516	PP Tray	1	Transparent	140152 (2 cav.)**	138x114x35	350	300
4	758002	PP Tray	1	Black	140152 (2 cav.)**	138x114x53	470	300
5	758000	PP Tray	1	White	140152 (2 cav.)**	138x114x53	470	300
6	758006	PP Tray	1	Transparent	140152 (2 cav.)**	138x114x53	470	300
7	758602	PP Tray	1	Black	140152 (2 cav.)**	138x114x70	630	276
8	758601	PP Tray	1	White	140152 (2 cav.)**	138x114x70	630	276
9	758606	PP Tray	1	Transparent	140152 (2 cav.)**	138x114x70	630	276
10	757502	PP Tray	2	Black	140153 (2 cav.)	138x114x53	240/120	480
11	757501	PP Tray	2	White	140153 (2 cav.)	138x114x53	240/120	480
12	757506	PP Tray	2	Transparent	140153 (2 cav.)	138x114x53	240/120	480

\*\* DF25 cassette, 152411 (4 cav.), also available



- Suitable for hot, cold, deli, vacuum and MAP
- Perfect size for soup, with handles for easy transportation
- Extra wide sealing rim



Material: PP -20°C to +100°C, max 60 min\*

## PP – Soup Bowl Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	147908	Soup Bowl	1	Black	148354	153x153x60	500	480



- High heat capabilities
- Perfect size for soup, with handles for easy transportation
- Extra wide sealing rim



Material: CPET -40°C to +220°C, max 30 min\*

## CPET – Soup Bowl Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	119142	Soup Bowl	1	White	148354	165x150x50	500	500



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



[Duni.com](https://www.duni.com)

# PP Take-Away & Mineral Trays

*The PP Take-Away Range is available in 1, 2, 3 and 5 compartments as well as different depths and colours. It is a great solution for a huge variety of requirements. We also offer a smaller tray for side dishes in CPET when high heat or heating in an oven is necessary. With its strong and wide rim, the Take-Away Range is well suited for sealing, with or without MAP (Modified Atmosphere Packaging) technology. An APET lid is also available for saving unfinished meals. Perfect presentation, secure during transport and an enhanced eating experience are what best characterise our **DUNIFORM**® Take-Away Range. Our Mineral Take-Away Trays are produced using less plastic, have a matte finish and are a part of our Duni ecoecho™ Range. They contain a mix of PP and minerals: definitely a plus for the environment.*

# PP - Mineral & Take-Away Trays



1

- Same properties as other PP-trays
- Less plastic is used
- More environmentally friendly

Material: PP/Mineral -20°C to +120°C, max 60 min\*



2



3



6



4



5

## PP – Mineral Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	161149	Take-Away Tray	1	Black	150020	250x159x43	1100	246
2	161150	Take-Away Tray	2	Black	150021	250x159x45	700/400	246
3	161151	Take-Away Tray	3	Black	150022	250x159x48	550/350/200	246
4	161164	Take-Away Tray	1	Black	161171	215x148x41	900	336
5	161165	Take-Away Tray	2	Black	161172	215x148x47	500/400	332
6	161152	Tray 1/2 GN	1	Black	141550 DF25	325x265x60	4000	100

- Strong wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Numerous size and colour options

Material: PP -20°C to +120°C, max 60 min\*



1/2



3/4



5/6



7/8



9/10



11

## PP – Take-Away Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	149882	PP Take-Away Tray	1	Black	150020	250x159x43	1100	246
2	155054	PP Take-Away Tray	1	White	150020	250x159x43	1100	246
3	154063	PP Take-Away Tray	1	Black	150020	250x159x55	1400	228
4	154486	PP Take-Away Tray	1	White	150020	250x159x55	1400	228
5	154064	PP Take-Away Tray	1	Black	150020	250x159x70	1750	220
6	154487	PP Take-Away Tray	1	White	150020	250x159x70	1750	220
7	149883	PP Take-Away Tray	2	Black	150021	250x159x45	700/400	246
8	155055	PP Take-Away Tray	2	White	150021	250x159x45	700/400	246
9	149884	PP Take-Away Tray	3	Black	150022	250x159x48	550/350/200	246
10	155056	PP Take-Away Tray	3	White	150022	250x159x48	550/350/200	246
11	154755	PP Take-Away Tray	5	Black	155621	250x159x46	85/115/180/270/290	240

- Enables reclosure of the tray
- Gives the possibility to save unfinished meals

Material: APET -40°C to +70°C, max 120 min\*

## APET – Lid for Take-Away Trays



1

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	155620	Lid	-	Transparent	-	256x163x12	-	246

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# PP – Take-Away Trays & PP – HMR Trays

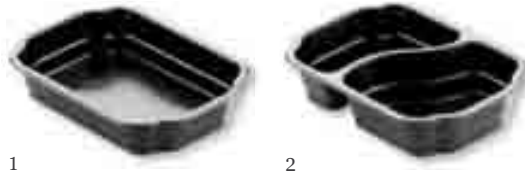
- Strong wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Optimal meal size

Material: PP -20°C to +120°C, max 60 min\*



## PP – Take-Away Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	161097	PP Take-Away Tray	1	Black	161171	215x148x41	900	336
2	161098	PP Take-Away Tray	2	Black	161172	215x148x47	500/400	332



- Strong wide rims
- Suitable for hot, cold, deli, vacuum and MAP

Material: PP -20°C to +120°C, max 60 min\*



New

## PP – HMR Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	171000	PP HMR Tray	1	Black	140156*	215x148x40	840	328
2	171001	PP HMR Tray	1	White	140156*	215x148x40	840	328
3	171002	PP HMR Tray	1	Black	140156*	215x148x50	1035	312
4	171003	PP HMR Tray	1	White	140156*	215x148x50	1035	312
5	171004	PP HMR Tray	1	Black	140156*	215x148x70	1395	232
6	171005	PP HMR Tray	2	Black	140155	215x148x50	540/400	312
7	171006	PP HMR Tray	2	White	140155	215x148x50	540/400	312

\* DF25 cassette, 152415 (2 cav.), also available



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# PP – Cater Line Trays

[Duni.com](http://Duni.com)

*Our new Cater Line Trays are for operations that require absolute efficiency because their rectangular shape guarantees optimum use of storage space. We now have 18 new sealable trays in different colours, different heights and different numbers of compartments. These trays are very convincing!*

# PP - Cater Line Trays

- Space efficient
- Suitable for hot, cold, deli, vacuum and MAP
- Optimal meal size

Material: PP -20°C to +120°C, max 60 min\*



New



## PP - Cater Line Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	162146	Cater Line Tray	1	Black	140162**	227x178x32	920	216
2	159179	Cater Line Tray	1	White	140162**	227x178x32	920	216
3	162150	Cater Line Tray	1	Black	140162**	227x178x40	1115	216
4	162153	Cater Line Tray	1	White	140162**	227x178x40	1115	216
5	160063	Cater Line Tray	1	Black	140162**	227x178x50	1345	216
6	162343	Cater Line Tray	1	White	140162**	227x178x50	1345	216
7	162147	Cater Line Tray	2	Black	159176	227x178x32	440/370	216
8	159180	Cater Line Tray	2	White	159176	227x178x32	440/370	216
9	162151	Cater Line Tray	2	Black	159176	227x178x40	550/480	216
10	162154	Cater Line Tray	2	White	159176	227x178x40	550/480	216
11	160064	Cater Line Tray	2	Black	159176	227x178x50	645/540	216
12	162344	Cater Line Tray	2	White	159176	227x178x50	645/540	216
13	162303	Cater Line Tray	3	Black	159177	227x178x32	350/225/170	216
14	159178	Cater Line Tray	3	White	159177	227x178x32	350/225/170	216
15	162152	Cater Line Tray	3	Black	159177	227x178x40	445/280/205	216
16	162155	Cater Line Tray	3	White	159177	227x178x40	445/280/205	216
17	160065	Cater Line Tray	3	Black	159177	227x178x50	530/325/235	216
18	162345	Cater Line Tray	3	White	159177	227x178x50	530/325/235	216

\*\*DF25 cassette, 153432 (2-cav.), also available





[Duni.com](https://www.duni.com)

## PP – 1/4 GN Trays

*The standardised size of 1/4 GN (Gastro norm) makes this Tray Range optimal for efficient distribution. Duni offers special transport solutions made to fit 1/4 GN perfectly. Pack and serve single meal portions with our Menu Trays or family size portions in our deeper one compartment trays – this range covers it all.*

# PP – ¼ GN Trays

- Strong, wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Space-efficient gastronorm sizes

Material: PP -20°C to +120°C, max 60 min\*



## PP – ¼ GN Menu Trays (flat rim)

No.	Article	Description	Comp	Colour	Cassette DF10/20, DF25	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	757102	PP ¼ GN Tray	1	Black	140149 DF10/20 152407 DF25 (2 cav.)	265x162x40	1180	225
2	757110	PP ¼ GN Tray	1	White	140149 DF10/20 152407 DF25 (2 cav.)	265x162x40	1180	225
3	757106	PP ¼ GN Tray	1	Transp.	140149 DF10/20 152407 DF25 (2 cav.)	265x162x40	1180	225
4	757202	PP ¼ GN Tray	2	Black	140150 DF10/20 152408 DF25 (2 cav.)	265x162x43	630/500	225
5	757210	PP ¼ GN Tray	2	White	140150 DF10/20 152408 DF25 (2 cav.)	265x162x43	630/500	225
6	757302	PP ¼ GN Tray	3	Black	140151 DF10/20 152406 DF25 (2 cav.)	265x162x45	500/380/ 210	225
7	757310	PP ¼ GN Tray	3	White	140151 DF10/20 152406 DF25 (2 cav.)	265x162x45	500/380/ 210	225



- Strong, wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Space-efficient gastronorm sizes

Material: PP -20°C to +120°C, max 60 min\*



## PP – ¼ GN Trays

No.	Article	Description	Comp	Colour	Cassette DF25	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	152345	PP ¼ GN Tray	1	Black	147611(2 cav.)**	265x161x60	1650	200
2	152344	PP ¼ GN Tray	1	White	147611(2 cav.)**	265x161x60	1650	200
3	115580	PP ¼ GN Tray	1	Black	147611(2 cav.)***	265x161x80	2000	200
4	115680	PP ¼ GN Tray	1	White	147611(2 cav.)***	265x161x80	2000	200
5	117100	PP ¼ GN Tray	1	Black	147611(2 cav.)***	265x161x100	2600	192
6	118100	PP ¼ GN Tray	1	White	147611(2 cav.)***	265x161x100	2600	192

\*\* DF10/20 cassette, 147609, also available  
 \*\*\* Can also be sealed in DF10 with cassette 147609



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Duni Sous Scellage®

[Duni.com](https://www.duni.com)

*With the design-protected Duni Sous Scellage® tray, two worlds come together. It combines all the benefits of sous-vide, where the food is cooked in a sealed pouch, with all the advantages of a tray.*

# Duni Sous Scellage®



## Duni Sous Scellage® – A truly innovative way of cooking

With the Sous Scellage® tray, food can be prepared, cooked, distributed and served using the same tray. Use an insert, and two layers of food can be cooked at the same time in the same tray. The food is gently cooked in a sealed atmosphere at low temperatures (preferably below 75°C), which keeps all the delicious flavour and juices in the cooked product intact. The result is tender food cooked to perfection.

## Improve your distribution and handling immensely with the Duni Sous Scellage®

### Benefits:

- One tray for preparation, cooking and serving – also means less risk of contamination
- MAP enables longer shelf life, so preparation can take place well in advance
- No risk of contamination due to the hermetically sealed tray
- Improved storage, since less space is needed, you can store 1/1 GN on the same space as 1/2 GN, due to the dual layer in the tray
- Reduced transport; no steel canteens have to be returned or washed

## Maximise the quality of your food with Duni Sous Scellage®

### Benefits:

- The gentle cooking in Duni Sous Scellage® retains vitamins in the food
- Flavour and texture will still be good even if the food is cooked too long
- Food can stay warm without drying out
- Always new hygienic trays with Duni Sous Scellage®
- No additional staff training needed for baking the food after it has been prepared and packaged

## Duni Sous Scellage® provides the benefits of a combi-oven in a conventional oven

- Satellite kitchens only need to have a conventional oven to reach the same high-end result as in a combi-oven. This is possible due to the construction and the hermetically sealed Duni Sous Scellage® tray.

- Improves quality, distribution and handling
- Cook in tray
- Two level cooking

Material: PP -20°C to +100°C, max 120 min\*



## PP – 1/2 GN Duni Sous Scellage® Trays

No.	Article	Description	Comp	Colour	Cassette DF25	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	155600	PP Tray	1	Silver	141550	325x265x87	5200	96
2	155601	Insert, PP/Mineral	-	White	-	332x227x3	-	100
3	160546	Bain Marie stand Stainless steel	-	Silver	-	325x265x87	-	1



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



## PP – 1/3 & 1/2 GN Trays

- Suitable for hot, cold, deli, vacuum and MAP
- Space efficient gastronorm sizes

Material: PP -20°C to +120°C, max 60 min\*



1



2/3



4



5



6



7



8



10/11



9



12

### PP – 1/3 & 1/2 GN Trays

No.	Article	Description	Comp	Colour	Cassette DF25	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	142529	PP Tray 1/3 GN	1	White	150023	325x176x65	2500	144
2	133726	PP Tray 1/2 GN	1	Black	141550	325x265x40	2700	100
3	114040	PP Tray 1/2 GN	1	White	141550	325x265x40	2700	100
4	114050	PP Tray 1/2 GN	1	White	141550	325x265x50	3400	100
5	115542	PP Tray 1/2 GN	1	Black	141550	325x265x60	4000	100
6	114060	PP Tray 1/2 GN	1	White	141550	325x265x60	4000	100
7	115543	PP Tray 1/2 GN	1	Black	141550	325x265x80	5000	96
8	114080	PP Tray 1/2 GN	1	White	141550	325x265x80	5000	96
9	143309	PP Tray 1/2 GN	1	Blue	141550	325x265x80	5000	96
10	115544	PP Tray 1/2 GN	1	Black	141550	325x265x100	6300	92
11	114100	PP Tray 1/2 GN	1	White	141550	325x265x100	6300	92
12	152510	PP Tray 1/2 GN	3	Black	141550	325x265x50	3x800	100

- Ribbed bottom takes care of fluids
- Cook in tray
- 2 level packing capacity

Material: PP -20°C to +100°C, max 120 min\*



1

2



3

### PP – 1/2 GN Duni Sous Scellage® Trays

No.	Article	Description	Comp	Colour	Cassette DF25	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	155600	PP Tray	1	Silver	141550	325x265x87	5200	96
2	155601	Insert, PP/Mineral	-	White	-	332x227x3	-	200
3	160546	Bain Marie stand Stainless steel	-	Silver	-	325x265x87	-	1

- Improves presentation
- Enables reclosure after seal is broken

Material: APET -40°C to +70°C, max 120 min\*

### APET – Lid for 1/2 GN Trays

No.	Article	Description	Comp	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	160801	APET Lid 1/2 GN	1	Transparent	325x266	-	60



1

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



[Duni.com](https://www.duni.com)

# CPET – Small Portion Trays

*Small Portion Trays in CPET are ideal when you want to offer complementary dishes that need to be baked at higher temperatures. Good for food or desserts.*

# CPET – Small Portion Trays

- Strong, wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Oven-safe

Material: CPET -40°C to +220°C, max 30 min\*



## CPET – Small Portion Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	157356	Small Portion Tray	1	Black	157385	160x103x35	370	750
2	145689	Small Portion Tray	1	White	157385	160x103x35	370	750
3	115483	Small Portion Tray	1	Black	140249 (2 cav.)	171x127x35	510	900
4	115482	Small Portion Tray	1	White	140249 (2 cav.)	171x127x35	510	900
5	148217	Small Portion Tray	1	Black	140249 (2 cav.)	171x127x50	670	840
6	151221	Small Portion Tray	1	White	140249 (2 cav.)	171x127x50	670	840
7	151304	Small Portion Tray	1	Black	140163	187x137x34	600	520
8	151375	Small Portion Tray	1	Black	140163	187x137x40	700	480
9	151376	Small Portion Tray	1	White	140163	187x137x40	700	480
10	115489	Small Portion Tray	2	White	140189	187x137x36	260/300	640
11	115490	Small Portion Tray	1	White	140164**	188x119x36	525	750
12	115491	Small Portion Tray	1	White	140164**	188x119x54	760	480
13	138005	Small Portion Tray square	1	White	152401	100x100x50	300	1320
14	138007	Small Portion Tray rect.	1	White	152405	210x100x50	685	660

\*\* DF10/20 cassette, 140169 (2 cav.), also available



\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



[Duni.com](http://Duni.com)

## CPET – Menu & 1/2 GN Tray

*This range is well suited for any kind of high volume catering. Its high heat resistance properties make it suitable for cooking or reheating in the oven up to 220°C. Prepare your portions in a central kitchen and reheat them in satellite kitchens just in time.*

# CPET – Menu & 1/2 GN Trays

- Strong, wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Oven-safe

Material: CPET -40°C to +220°C, max 30 min\*



## CPET – Menu Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	115495	CPET Menu Tray	1	Black	140162**	225x175x34	960	300
2	115494	CPET Menu Tray	1	White	140162**	225x175x34	960	300
3	122018	CPET Menu Tray	1	Black	140162**	225x175x43	1200	300
4	115503	CPET Menu Tray	1	White	140162**	225x175x43	1200	300
5	153414	CPET Menu Tray	1	Black	140162**	225x175x54	1500	270
6	153422	CPET Menu Tray	1	White	140162**	225x175x54	1500	270
7	151305	CPET Menu Tray	2	Black	140160***	225x175x35	515/370	250
8	151306	CPET Menu Tray	2	White	140160***	225x175x35	515/370	250
9	115505	CPET Menu Tray	2	Black	140160***	225x175x43	655/455	300
10	115504	CPET Menu Tray	2	White	140160***	225x175x43	655/455	300
11	115502	CPET Menu Tray	3	White	140159	225x175x34	350/300/200	350
12	151307	CPET Menu Tray	3	Black	140158****	225x175x34	430/225/165	250
13	151728	CPET Menu Tray	3	White	140158****	225x175x34	430/225/165	250
14	115506	CPET Menu Tray	3	Black	140158****	225x175x43	525/275/205	300
15	132346	CPET Menu Tray	3	White	140158****	225x175x43	525/275/205	300
16	147599	CPET Menu Trays	3	Black	147600	225x175x43	220/220/560	300

\*\* DF25 cassette, 153432 (2 cav.), also available

\*\*\* DF25 cassette, 153433 (2 cav.), also available

\*\*\*\* DF25 cassette, 152440 (2 cav.), also available



1/2



3/4



5/6



7/8



9/10



11



12



13



14



15



16

- Strong, wide rims
- Suitable for hot, cold, deli, vacuum and MAP
- Oven-safe

Material: CPET -40°C to +220°C, max 30 min\*



## CPET – 1/2 GN Trays

No.	Article	Description	Comp	Colour	Cassette DF25	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	115511	CPET 1/2 GN Tray	1	Black	141550	325x265x50	3350	90
2	159586	CPET 1/2 GN Tray	1	White	141550	325x265x50	3350	120
3	131280	CPET 1/2 GN Tray	1	Black	141550	325x265x79	5100	80
4	103726	CPET 1/2 GN Tray	1	White	141550	325x265x79	5100	80



1/2/3/4

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



[Duni.com](http://Duni.com)

# APET – Trays

*The transparent features of APET make it ideal for cold cuts, sandwiches, salads and desserts. The APET trays from Duni are also excellent for MAP (Modified Atmosphere Packaging), providing extended shelf life and operational advantages.*

# APET – Trays

- Improves presentation
- Excellent clarity

Material: APET -40°C to +70°C, max 120 min\*



1



2



3



4



5



6



7



8

## APET – Trays

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	106793	APET Tray	1	Transparent	147601	160x122x39	395	816
2	160759	APET Tray	1	Transparent	140249 (2 cav.)	171x127x35	500	840
3	108025	APET Tray	1	Transparent	140249 (2 cav.)	171x127x50	660	768
4	160760	APET Tray	2	Transparent	147604	171x127x38	315/215	816
5	153515	APET Tray**	1	Transparent	140156***	215x148x25	400	200
6	134146	APET Tray**	1	Transparent	140156***	215x148x60	1200	200
7	108026	APET Tray	1	Transparent	149999	227x178x50	1415	228
8	112060	APET Tray	1	Transparent	140157****	260x110x68	1150	350

\*\*\* DF25 cassette, 152415 (2 cav.), also available

\*\*\*\* DF25 cassette, 152414 (3 cav.), also available

\*\* Same design also available in PP. No extra cassette needed. See on page 83 PP – HMR Tray.

- Excellent shelf impact
- Superb transparency and strength
- Lid 159112 with anti-fog also available for non-sealed boxes, see page 25

Material: APET -40°C to +70°C, max 120 min\*



1



2/3

## Duni Gourmet™ square – APET

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159114**	Salad Box square	Black	197x197x33	750	450
2	159115**	Salad Box square	Transparent	197x197x44	1000	450
3	159853**	Salad Box square	Black	197x197x44	1000	450

\*\* Cassettes on demand, do not fit in DF10/20

- Excellent shelf impact
- Hot fill & microwarmable
- Lid 159112 with anti-fog also available for non-sealed boxes, see page 25

Material: PP -20°C to +100°C, max 240 min\*



New



1 New



2 New

## Duni Gourmet™ square – PP

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	163222	Meal Box square**	Black	197x197x33	750	450
2	163223	Meal Box square**	Black	197x197x44	1000	450

\*\* Cassettes on demand, do not fit in DF10/20

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.



# Films, the key to freshness

DUNIFORM® offers a complete line of films for a myriad of applications. And now we even offer innovative printing solutions on our sealing film, e.g. for branding. Choose from many different product colours to perfectly meet your individual needs for any occasion.

*Below are some points we think you should know about our films.*

## **Tips about DUNIFORM® films and sealing:**

The most important questions when choosing the right film and tray are always:

- What task should the tray and film perform?
- What temperature will the tray and film be exposed to?



## **For example:**

CPET trays can be heated up to 220°C. PP up to 120°C and APET up to 70°C. Our trays remain food safe below those temperatures, however, you still need to test if the combination of your chosen tray and film fits your purpose since the trays get softer with increased temperature and might lose their stability. Therefore, attention must also be paid to the maximum cooking temperature for the film. Please note: it is not recommended to cook in CPET trays and then seal after cooking. This is due to the fact that the tray shrinks slightly and that the seal might not be 100% airtight after cooking.

- When you seal steaming food, please use a spike roll. It perforates the sealing film and allows the pressure to be released.
- Please perforate the film before you reheat it in an oven or microwave. Some films are selfventing which means that they will automatically open up to release steam, hence, there is no need for perforation. If you reheat the tray in an oven (applies to PET film) before transporting it to its final destination, please use low temperatures. Low temperature will prevent the pressure in the tray from building up too fast and too high, which can cause the film to break or come off.

- Peelable films
- Anti-fog



## Sealing Film for PP and PET Trays

No.	Article	Cooking temp. max C°*	Sealing temp.	DF 10	DF 20	DF 15/25	DF 32	DF 36	DF 44	Thick-ness	Size mm x m	Roll Ø mm	Qty/ Cart.	Max time min*
1	159847	180	160 – 210°C	•	•	-	-	-	-	42 µ	154x400	177	1	30
2	159848	180	160 – 210°C	•	•	•	-	-	-	42 µ	185x400	177	1	30
3	159849	180	160 – 210°C	-	-	•	•	-	-	42 µ	230x400	177	1	30
4	159850	180	160 – 210°C	-	-	•	•	-	-	42 µ	272x400	177	1	30
5	159851	180	160 – 210°C	-	-	-	•	•	•	42 µ	340x400	177	1	30
6	159843	180	160 – 210°C	-	-	-	•	•	•	42 µ	380x400	177	1	30
7	159844	180	160 – 210°C	-	-	-	•	•	•	42 µ	390x400	177	1	30
8	159845	180	160 – 210°C	-	-	-	-	-	•	42 µ	415x400	177	1	30
9	159846	180	160 – 210°C	-	-	-	-	-	•	42 µ	445x400	177	1	30

- Peelable films



## Sealing Film for PP Trays

No.	Article	Cooking temp. max C°*	Sealing temp.	DF 10	DF 20	DF 15/25	DF 32	DF 36	DF 44	Anti-fog	Thick-ness	Size mm x m	Roll Ø mm	Qty/ Cart.	Max time min*
1	147974	100	150 – 160°C	•	•	•	-	-	-	•	65 µ	154x250	174	1	30
2	700050	100	150 – 170°C	•	•	•	-	-	-	-	72 µ	170x150	148	1	60
3	147975	100	150 – 160°C	•	•	•	-	-	-	•	65 µ	172x250	174	1	30
4	147910	100	150 – 160°C	•	•	•	-	-	-	•	65 µ	185x250	174	1	30
5	108078	100	150 – 160°C	-	-	•	•	-	-	•	65 µ	230x500	227	1	30
6	107074	100	150 – 160°C	-	-	•	•	-	-	•	65 µ	272x500	227	1	30
7	106576	100	150 – 160°C	-	-	-	•	•	•	•	65 µ	315x500	227	1	30
8	107075	100	150 – 160°C	-	-	-	•	•	•	•	65 µ	340x500	227	1	30
9	107073	100	150 – 160°C	-	-	-	•	•	•	•	65 µ	380x500	227	1	30
10	191010	100	150 – 160°C	-	-	-	•	•	•	•	65 µ	390x500	227	1	30
11	151548	100	150 – 160°C	-	-	-	-	-	•	•	65 µ	415x500	227	1	30
12	759100	100	150 – 170°C	-	-	-	-	-	•	-	72 µ	430x300	190	1	60

- Peelable films
- High barrier
- Anti-fog



## Sealing Film for PET Trays

No.	Article	Cooking temp. max C°*	Sealing temp.	DF 10	DF 20	DF 15/25	DF 32	DF 36	DF 44	Thick-ness	Size mm x m	Ø mm	Qty/ Cart.	Max time min*
1	162792	210	180 – 250°C	•	•	-	-	-	-	40 µ	115x400	175	1	30
2	162793	210	180 – 250°C	•	•	•	-	-	-	40 µ	154x400	175	1	30
3	162800	210	180 – 250°C	•	•	•	-	-	-	40 µ	185x400	175	1	30
4	162801	210	180 – 250°C	-	-	•	•	-	-	40 µ	240x400	175	1	30
5	162802	210	180 – 250°C	-	-	•	•	-	-	40 µ	272x400	175	1	30
6	162803	210	180 – 250°C	-	-	-	•	•	-	40 µ	290x400	175	1	30
7	162804	210	180 – 250°C	-	-	-	•	•	•	40 µ	340x400	175	1	30
8	162805	210	180 – 250°C	-	-	-	•	•	•	40 µ	380x400	175	1	30
9	162806	210	180 – 250°C	-	-	-	•	•	•	40 µ	390x400	175	1	30
10	162807	210	180 – 250°C	-	-	-	-	-	•	40 µ	410x400	175	1	30
11	162808	210	180 – 250°C	-	-	-	-	-	•	40 µ	446x400	175	1	30

\* The maximum time the box/bowl/tray is food approved to at maximum temperature. Always test the box/bowl/tray to see if it suits your purpose at your specific temperature of use.

## Matrix of DF-Machines

General Information	DF10	DF15	New	DF20	DF22*	New
Article number	700080	163140		700095	163141	
Machine weight	13 kg	25 kg		20 kg	30 kg	
Cassette weight	0,5 kg	2,5 kg		0,5 kg	1,0 kg	
Electrical data	230 V~, AC 50 Hz 10 A	230 V~, AC 50 Hz 10 A		230 V~, AC 50 Hz 10 A	230 V~, AC 50 Hz 10 A	
Maximum power consumption	0,7 kW	1,0 kW		0,75 kW	0,8 kW	
Lengths of cable/ connection plug	2,5 m / 1-phase grounded	2,5 m / 1-phase grounded		2,5 m / 1-phase grounded	2,0 m / 1-phase grounded	
Pressing force	930 N	930 N		1003 N	1400 N	
Capacity	up to 8 cycles/min	up to 8 cycles/min		up to 10 cycles/min	2 – 4 cycles/min	
Start-up heating time	15 min	20 min		15 min	10 min	
Dimensions	DF10	DF15	New	DF20	DF22*	New
Length	640 mm (with handle) 540 mm (base)	830 mm (with handle) 740 mm (base)		615 mm	550 mm	
Width	240 mm	560 mm		220 mm	320 mm	
Height	260 mm (closed) 500 mm (open)	270 mm (closed) 660 mm (open)		220 mm (closed) 520 mm (open)	450 mm	
Trays/Film/Sealing	DF10	DF15	New	DF20	DF22*	New
Maximum sealable tray dimension (length x width x depth)	265x175x100 mm (>¼ GN)	325x265x100 mm (>¼ GN)		265x175x70 mm (>¼ GN)	230x280x100 mm (>¼ GN)	
Maximum film width	185 mm	272 mm		185 mm	240 mm	
Sealing temperature	max 210°C	max 210°C		max 190°C	max 210°C	
Sealing technique	Manual	Manual		Semi-automatic	Semi-automatic	
Number of rolls	1	1		1	1	
MAP - Modified Atmosphere Packaging	-	-		-	-	
Vacuum chambers	-	-		-	-	
Figure cutting	-	-		-	-	
Compressors	DF10	DF15	New	DF20	DF22	New
152556 Compressor 100/24	-	-		-	-	

# Machines

*Duni offers a variety of machines in its DUNIFORM® Sealing Concept. Whatever your requirements or budget, we are certain you will find the right sealing solution for your operation.*



DF10



DF15



DF20



DF22\*



DF25

\* available upon request

General Information	DF25	DF32	DF32 F	DF36	DF44
Article number	700090	160900	159788	191000	160901
Machine weight	43 kg	approx. 40 kg	approx. 40 kg	approx. 100 kg	approx. 190 kg
Cassette weight	2,5 kg	approx. 1,5 – 2,5 kg	approx. 3 – 4 kg	approx. 3 – 4 kg	approx. 4 – 6 kg
Electrical data	230 V~, AC 50 Hz 10 A	230 V~, AC 50/60 Hz	230 V~, AC 50/60 Hz	230 V~, AC 50/60 Hz	400 V~, AC 50/60 Hz
Maximum power consumption	1 kW	1,8 kW	1,8 kW	2,5 kW	4,3 kW
Lengths of cable/ connection plug	2 – 3 m / 1-phase grounded	2 m / 1-phase grounded	2 m / 1-phase grounded	1,5 m / 1-phase grounded	- / 3-phase grounded
Pressing force	1003 N	2000 N	2000 N	2000 N	7000 N
Capacity	up to 10 cycles/min	2 – 4 cycles/min	2 – 4 cycles/min	2 with MAP, 2 – 6 without MAP	3 with MAP, 2 – 6 without MAP
Start-up heating time	20 min	10 min	10 min	10 min	20 min
Dimensions	DF25	DF32	DF32 F	DF36	DF44
Length	760 mm	550 mm	550 mm	650 mm	970 mm
Width	355 mm	475 mm	475 mm	530 mm	675 mm
Height	350 mm (closed) 650 mm (open)	450 mm	450 mm	625 mm	1570 mm
Trays/Film/Sealing	DF25	DF32	DF32 F	DF36	DF44
Maximum sealable tray dimension (length x width x depth)	325x265x100 mm (½ GN)	380x280x100 mm (>½ GN)	370x275x100 mm (>½ GN)	360x270x100 mm (>½ GN)	430x315x95 mm (150 mm deep optional)
Maximum film width	272 mm	390 mm	390 mm	390 mm	470 mm
Sealing temperature	max 180°C	max 200°C	max 200°C	max 200°C	max 200°C
Sealing technique	Semi-automatic	Semi-automatic	Semi-automatic	Semi-automatic	Semi-automatic
Number of rolls	1	1	1	1	1
MAP - Modified Atmosphere Packaging	-	-	-	Yes	Yes
Vacuum chambers	-	-	-	1	1
Figure cutting	-	-	Yes	Yes	Yes
Compressors	DF25	DF32	DF32 F	DF36	DF44
152556 Compressor 100/24	-	-	-	-	Yes



DF32



DF32F



DF36



DF44



# Entry Level

[Duni.com](https://www.duni.com)

*Our economical, manual, entry-level model is the DF10, made completely out of stainless steel. It is ideal wherever counter space is limited (fits 60 cm) or sealing needs are less demanding. Nevertheless, it is designed and constructed in the **DUNIFORM**® fashion of solid Swedish heavy-duty workmanship.*

# DF10 DUNIFORM®

- Fits 60 cm standard kitchen counters
- Easy and precise sealing
- Light and compact, which makes it ideal for smaller businesses
- Built of stainless steel
- Built ready for use with regular 230 V
- Easy to operate and clean



## General Information DF10

Article number	700080
Machine weight	13 kg
Cassette weight	0,5 kg
Electrical data	230 V~, AC 50 Hz 10 A
Maximum power consumption	0,7 kW
Lengths of cable / connection plug	2,5 m / 1-phase grounded
Pressing force	930 N
Capacity	up to 8 cycles/min
Start-up heating time	15 min

## Dimensions DF10

Length	640 mm (with handle) 540 mm (base)
Width	240 mm
Height	260 mm (closed) 500 mm (open)

## Trays/Film/Sealing DF10

Maximum sealable tray dimension (length x width x depth)	265 x 175 x 100 mm (>¼ GN)
Maximum film width	185 mm
Sealing temperature	max 210°C
Sealing technique	Manual
Number of rolls	1
MAP - Modified Atmosphere Packaging	N/A
Vacuum chambers	N/A
Figure cutting	N/A



1



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3

## Accessories for DF10

No.	Article	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	various	Extra Cassettes DF10	-	271,5x193x16	1
2	155198	Spike Roll DF10	Venting	221x95x66	1
3	887120	Trolley Stand	-	600x400x800	1

The Spike Roll is a roll with sharp, integrated pins that perforate the sealing film before the tray is sealed. This device is useful when there is a need for "breathable" packing. The sealed tray remains leak-proof and only lets the steam come out.



[Duni.com](https://duni.com)

## Our new DF15

*The new DF15: our flexible start-up sealing machine, which will help you to grow your business quickly, since it is reasonably priced! This is an entry-level machine, however it is still bigger than the DF10. You can use a bigger tray or two small trays as opposed to only one small tray with the DF10.*

# DF15 DUNIFORM®

- A robust manual machine
- Seals sizes up to ½ GN
- Easy and precise sealing
- Built of stainless steel
- Built ready for use with regular 230 V
- Easy to operate and clean

New

## General Information DF15

Article number	163140
Machine weight	25 kg
Cassette weight	2,5 kg
Electrical data	230 V~, AC 50 Hz 10 A
Maximum power consumption	1,0 kW
Lengths of cable / connection plug	2,5 m / 1-phase grounded
Pressing force	930 N
Capacity	up to 8 cycles/min
Start-up heating time	20 min

## Dimensions DF15

Length	740 mm
Width	560 mm
Height	270 mm (closed) 660 mm (open)

## Trays/Film/Sealing DF15

Maximum sealable tray dimension (length x width x depth)	325 x 265 x 100 mm (>¼ GN)
Maximum film width	272 mm
Sealing temperature	max 210°C
Sealing technique	Manual
Number of rolls	1
MAP - Modified Atmosphere Packaging	N/A
Vacuum chambers	N/A
Figure cutting	N/A



1



2



3



4

## Accessories for DF15

No.	Article	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	various	Extra Cassettes DF15	from ½ to ⅛ GN	378x290x22	1
2	141549	Adapter for DF20/10 Cassettes	-	379x290x22	1
3	108824	Spike Rolls DF25 Cassettes	Venting	320x100x68	1
<p>The Spike Roll is a roll with sharp, integrated pins that perforate the sealing film before the tray is sealed. This device is useful when there is a need for "breathable" packing. The sealed tray remains leak-proof and only lets the steam come out.</p>					
4	887100	Trolley Stand	-	600x400x800	1



[Duni.com](https://www.duni.com)

# Medium to high volume

*The true workhorses for small and medium-sized businesses are the semi-automatic DF20, DF25 and DF32 (the DF25 and DF32 can seal ½ GN size trays). These machines are unmatched in operational performance in their size and price class. Being semi-automatic translates into efficient handling and maximum benefit.*

# DF20 DUNIFORM®

- Can be used on standard kitchen counters
- Semi-automatic for precise, continuous sealing
- Light and compact
- Changeover of tray configurations in seconds
- Built of stainless steel for professional use
- Digitised settings for easy operation
- Built ready for use with regular 230 V
- Easy to operate and clean



## General Information DF20

Article number	700095
Machine weight	20 kg
Cassette weight	0,5 kg
Electrical data	230 V~, AC 50 Hz 10 A
Maximum power consumption	0,75 kW
Lengths of cable / connection plug	2,5 m / 1-phase grounded
Pressing force	1003 N
Capacity	up to 10 cycles/min
Start-up heating time	15 min

## Dimensions DF20

Length	615 mm
Width	220 mm
Height	220 mm (closed) 520 mm (open)

## Trays/Film/Sealing DF20

Maximum sealable tray dimension (length x width x depth)	265 x 175 x 70 mm (>¼ GN)
Maximum film width	185 mm
Sealing temperature	100°C – 190°C
Sealing technique	Semi-automatic
Number of rolls	1
MAP - Modified Atmosphere Packaging	N/A
Vacuum chambers	N/A
Figure cutting	N/A



1



2



3



4

## Accessories for DF20

No.	Article	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	various	Extra Cassettes DF20	-	271,5x193x16	1
2	102014	Cassette Rack for under DF20	Holds 2 cassettes	555x220x67	1
3	102903	Spike Roll DF20	Venting	221x95x66	1
4	887120	Trolley Stand	-	600x400x800	1

The Spike Roll is a roll with sharp, integrated pins that perforate the sealing film before the tray is sealed. This device is useful when there is a need for "breathable" packing. The sealed tray remains leak-proof and only lets the steam come out.



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## Our new DF22\*

*The new DF22 is our new semi automatic sealing machine, which is in the same class as the DF32 and uses “one portion trays”. It offers very high quality semi-automatic performance for demanding requirements and it is very user-friendly for such a heavy-duty machine.*

\* available upon request

# DF22\* DUNIFORM®

- Semi-automatic for easy operating
- Change cassette in no time
- Fits 60 cm standard kitchen counters
- Easy and precise sealing
- Light and compact, which makes it ideal for smaller businesses
- Built of stainless steel
- Built ready for use with regular 230 V
- Easy to operate and clean



New

## General Information DF22\*

Article number	163141
Machine weight	30 kg
Cassette weight	1 kg
Electrical data	230 V~, AC 50 Hz 10 A
Maximum power consumption	0,8 kW
Lengths of cable / connection plug	2,0 m / 1-phase grounded
Pressing force	1400 N
Capacity	2 – 4 cycles/min
Start-up heating time	10 min

## Dimensions DF22\*

Length	550 mm
Width	320 mm
Height	450

## Trays/Film/Sealing DF22\*

Maximum sealable tray dimension (length x width x depth)	230 x 280 x 100 mm (>¼ GN)
Maximum film width	240 mm
Sealing temperature	max 210°C
Sealing technique	Semi-automatic
Number of rolls	1
MAP - Modified Atmosphere Packaging	N/A
Vacuum chambers	N/A
Figure cutting	N/A



1



2 New

## Accessories for DF22\*

No.	Article	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	887100	Trolley Stand	-	900x650x670	1
2	<span>New</span> 161965	Trolley	-	600x600x800	1
3	various	Extra Cassettes DF22	-	-	1
4		Spike Roll DF22	Venting	-	1

The Spike Roll is a roll with sharp, integrated pins that perforate the sealing film before the tray is sealed. This device is useful when there is a need for "breathable" packing. The sealed tray remains leak-proof and only lets the steam come out.



# DF25 DUNIFORM®

- Seals sizes up to ½ GN (catering)
- Semi-automatic for precise, continuous sealing
- Changeover of tray configurations in seconds
- Built of stainless steel for professional use
- Built ready for use with regular 230 V
- Easy to operate and clean



## General Information DF25

Article number	700090
Machine weight	43 kg
Cassette weight	2,5 kg
Electrical data	230 V~, AC 50 Hz 10 A
Maximum power consumption	1 kW
Lengths of cable / connection plug	2 – 3 m / 1-phase grounded
Pressing force	1003 N
Capacity	up to 10 cycles/min
Start-up heating time	20 min

## Dimensions DF25

Length	760 mm
Width	355 mm
Height	350 mm (closed) 650 mm (open)

## Trays/Film/Sealing DF25

Maximum sealable tray dimension (length x width x depth)	325 x 265 x 100 mm (½ GN)
Maximum film width	272 mm
Sealing temperature	100°C – 180°C
Sealing technique	Semi-automatic
Number of rolls	1
MAP - Modified Atmosphere Packaging	N/A
Vacuum chambers	N/A
Figure cutting	N/A



1



2 141549 Adapter for DF10/20 cassettes



3



4

## Accessories for DF25

No.	Article	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	various	Extra Cassettes DF25	from ½ to ⅛ GN	378x290x22	1
2	141549	Adapter for DF20/10 Cassettes	-	379x290x22	1
3	108824	Spike Roll DF25	Venting	320x100x68	1
4	887100	Trolley Stand	-	900x650x670	1

The Spike Roll is a roll with sharp, integrated pins that perforate the sealing film before the tray is sealed. This device is useful when there is a need for “breathable” packing. The sealed tray remains leak-proof and only lets the steam come out.



# DF32 DUNIFORM®

- Semi-automatic for easy operation
- Change cassette and tray shape in no time
- Ideal for small to medium-sized businesses in the food industry
- Small foot-print makes it easy to place
- Seals trays up to 380 x 280 x 100 mm (½ GN, 325 x 265 mm)
- Can seal all trays in the **DUNIFORM®** Sealing Concept
- Runs without compressor and on normal one-phase power supply
- Made of stainless steel



## General Information DF32

Article number	160900
Machine weight	approx. 40 kg
Cassette weight	2 – 3 kg
Electrical data	1/N/PE 230 V~, AC 50/60 Hz
Maximum power consumption	1,8 kW
Lengths of cable / connection plug	2 m / 1-phase grounded
Pressing force	2000 N
Capacity	2 – 4 cycles/min
Start-up heating time	10 min

## Dimensions DF32

Length	550 mm
Width	475 mm
Height	450 mm

## Trays/Film/Sealing DF32

Maximum sealable tray dimension (length x width x depth)	380 x 280 x 100 mm
Maximum film width	390 mm
Sealing temperature	max 200°C
Sealing technique	Semi-automatic
Number of rolls	1
MAP - Modified Atmosphere Packaging	N/A
Vacuum chambers	N/A
Figure cutting	N/A



3



4 New

## Accessories for DF32

No.	Article	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	various	Extra Cassettes DF32	-	-	1
2		Spike Roll DF32	Venting	482x96x62	1
3	887100	Trolley Stand	-	900x650x670	1
4	<b>New</b> 161965	Trolley	-	600x600x800	1

The Spike Roll is a roll with sharp, integrated pins that perforate the sealing film before the tray is sealed. This device is useful when there is a need for “breathable” packing. The sealed tray remains leak-proof and only lets the steam come out.



# DF32 F DUNIFORM®

- Semi-automatic for easy operation
- Change cassette and tray shape in no time
- Ideal for small to medium-sized businesses in the food industry
- Small foot-print makes it easy to place
- Seals trays up to 370 x 275 x 100 mm (½ GN, 325 x 265 mm)
- Can seal all trays in the **DUNIFORM®** Sealing Concept
- Runs without compressor and on normal one-phase power supply
- Made of stainless steel
- Figure cutting

## General Information DF32 F

Article number	159788
Machine weight	40 kg
Cassette weight	3 – 4 kg
Electrical data	230 V~ AC 50/60 Hz
Maximum power consumption	1,8 kW
Lengths of cable / connection plug	2 m / 1-phase grounded
Pressing force	2000 N
Capacity	2 – 4 cycles/min
Start-up heating time	10 min

## Dimensions DF32 F

Length	550 mm
Width	475 mm
Height	450 mm

## Trays/Film/Sealing DF32 F

Maximum sealable tray dimension (length x width x depth)	370 x 275 x 100 mm (>½ GN)
Maximum film width	390 mm
Sealing temperature	max 200°C
Sealing technique	Semi-automatic
Number of rolls	1
MAP - Modified Atmosphere Packaging	N/A
Vacuum chambers	N/A
Figure cutting	Yes



## Accessories for DF32 F

No.	Article	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	various	Extra Cassettes DF32 F	-	-	1
2		Spike Roll DF32 F	Venting	482x96x62	1

The Spike Roll is a roll with sharp, integrated pins that perforate the sealing film before the tray is sealed. This device is useful when there is a need for “breathable” packing. The sealed tray remains leak-proof and only lets the steam come out.

3	887100	Trolley Stand	-	900x650x670	1
4	<b>New</b> 161965	Trolley	-	600x600x800	1



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# High volume

*If your needs are even higher or your business requires figure cutting of the sealing film, we recommend DF36 or DF44. The major difference is that DF36 and DF44 are also able to apply modified atmosphere (MAP) while packaging. MAP has a significant impact on your customer radius and kitchen utilisation (see MAP section page 100 – 101). Both machines also utilise a different operational concept to even further increase your benefits. Many of our customers switch from manual or semi-automated machines to machines with figure cutting and MAP possibilities when their business volume or their customer radius expands.*

# DF36 DUNIFORM®

- Semi-automatic for easy operation
- Easy to change tool, cassette and tray shape
- Ideal for the professional kitchens, smaller food processors, supermarkets with in-house production, etc.
- A footprint of just 480 x 480 mm and fits nearly anywhere
- Nine programmable cycles for packaging of different products, including soft vacuum function for vacuum sensitive foods e.g. mashed potatoes and whipped cream
- Low gas consumption when using MAP and low energy consumption
- External vacuum pump included (20 m<sup>3</sup>/h)
- High oxygen vacuum pump as option
- Runs without compressor and on normal one-phase power supply
- Delivered with figure cutting
- Made of stainless steel
- Can seal all trays in the DUNIFORM® range



## General Information DF36

Article number	191000
Machine weight	approx. 100 kg
Cassette weight	3– 4 kg
Electrical data	1/N/PE 230 V~, AC – 50/60 Hz
Maximum power consumption	2,5 kW
Lengths of cable / connection plug	1,5 m / 1-phased grounded
Pressing force	2000 N
Capacity	2 with MAP, 2 – 6 without MAP
Start-up heating time	10 min

## Dimensions DF36

Length	650 mm
Width	530 mm
Height	625 mm

## Trays/Film/Sealing DF36

Maximum sealable tray dimension (length x width x depth)	360 x 270 x 100 mm (>1/2 GN)
Maximum film width	390 mm
Sealing temperature	max 200°C
Sealing technique	Semi-automatic
Number of rolls	1
MAP - Modified Atmosphere Packaging	Yes
Vacuum chambers	1
Figure cutting	Yes

## Accessories for DF36

No.	Article	Description	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	various	Extra Cassettes DF36	-	-	1
2		Spike Roll DF36	Venting	-	1

The Spike Roll is a roll with sharp, integrated pins that perforate the sealing film before the tray is sealed. This device is useful when there is a need for “breathable” packing. The sealed tray remains leak-proof and only lets the steam come out.

3	887100	Trolley Stand	-	900x650x670	1
4	<span style="background-color: black; color: white; padding: 2px;">New</span> 161965	Trolley	-	600x600x800	1



3



4



# DF44 DUNIFORM®

- Semi-automatic; intended for large-scale kitchen and smaller food processors
- Can seal all trays in the range
- Delivered with figure cutting/profile cutting
- The excess film material is automatically wound up
- Nine programmable cycles for packaging of different products, including soft vacuum function for vacuum-sensitive foods e.g. whipped cream
- Adjustable lower chamber enables lower gas consumption
- Standard operating settings leaves less than 0,5 % oxygen in the tray
- Suitable for modified atmosphere packaging and high oxygen
- Easy to change the mold for tray changeover
- Easy to use. No difficult adjustments
- Built-in vacuum pump (40 m<sup>3</sup>/h)
- Built-in silent air compressor as option



## General Information DF44

Article number	160901
Machine weight	approx. 190 kg
Cassette weight	4 – 6 kg
Electrical data	3/N/PE 400 V~, AC– 50/60 Hz
Maximum power consumption	4,3 kW
Lengths of cable / connection plug	- / 3-phase
Pressing force	7000 N
Capacity	3 with MAP, 2 – 6 without MAP
Start-up heating time	20 min

## Dimensions DF44

Length	970 mm
Width	675 mm
Height	1570 mm

## Trays/Film/Sealing DF44

Maximum sealable tray dimension (length x width x depth)	430 x 315 x 95 mm (150 mm deep optional)
Maximum film width	470 mm
Sealing temperature	max 200°C
Sealing technique	Semi-automatic
Number of rolls	1
MAP - Modified Atmosphere Packaging	Yes
Vacuum chambers	1
Figure cutting	Yes

## Accessories for DF44

No.	Article	Description
1	152556	External Compressor 100/24



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# MAP – Modified Atmosphere Packaging

*In order to prevent loss of natural freshness and quality, an effective and intelligent food preservation concept called Modified Atmosphere Packaging (MAP) has been developed. The use of natural gases together with proper packaging materials and machines help to maintain the quality of the food and prolong their shelf life. The MAP gas mixtures usually consist of the gases already present in the air that we breathe but in different compositions: carbon dioxide (CO<sub>2</sub>), nitrogen (N<sub>2</sub>) and oxygen (O<sub>2</sub>). The gas mixture is added before the trays are sealed.*

## MAP

"Discover the ultimate combination for freshness – MAPAX® prolongs shelf life the natural way," according to Linde Gas, the leading producer of gases in Europe.

## The trend

Customers nowadays are more aware of quality than ever before. Thus, the demand for good, high quality, minimally processed and attractively packaged food is rapidly increasing. As a result, food manufacturers and producers have to work hard to meet this demand. People want freshly produced

convenience food, often as smart ready-to-eat meals – as if they had been freshly prepared directly from the kitchen. Time is obviously an essential factor in the handling of the food, so this makes it increasingly difficult to live up to the high expectations of consumers.

## Maintaining freshness

The race against time begins the moment fruit is picked, the corn is harvested or the fish is caught. From precisely that point on, natural deterioration and spoilage constitute a risk to the quality and shelf life of the food. Threats to

product freshness, such as hygienic conditions while processing and temperature issues are things that must be taken into account. That is why the food packaging process as well as the package itself are crucial to freshness and quality.

## Long-term profits

By packaging food in a modified atmosphere, it is possible to maintain high quality and extend shelf life by days or even weeks. Products that could not previously be distributed or stored fresh throughout the distribution chain can now be put on the shelves at retail outlets without sacrificing quality.

# Benefits of MAP

## Reduced spoilage

MAP makes it possible for products to maintain a safe level of quality and results in less spoilage and fewer returns due to longer shelf life. The cost of the gas is just a small part of the overall cost, but it provides huge leverage.

### Cost relations – Rules of thumb

Gas	Machine	Package	Food			
1	:	5	:	10	:	100

## Low temperature is a highly effective inhibitor

Temperature is one of the most important factors in controlling microbiological activity. Most microorganisms multiply optimally within the range of 20 °C to 30 °C and show a reduced growth pattern at lower temperatures. Careful temperature monitoring is, therefore, vital during all food handling and distribution stages. Chilling alone, however, will not solve all microbiological problems. But, when combined with MAP, they can be kept to a minimum.

## Deterioration processes

Food is a sensitive, biological substance. Original freshness and shelf life are affected by the inherent properties of the product just as much as by external factors.

### Internal factors affecting quality:

- the type and quantity of microorganisms
- water activity
- pH-value
- cell respiration
- food composition

### External factors affecting quality:

- temperature
- hygienic conditions
- gas atmosphere
- processing methods

## Preservation

The chart below depicts the increase in shelf life duration of different foods when using MAP technique. The ranges expressed here are under ideal conditions and may vary.

From food preservation to the protection of natural quality, present developments are moving away from preservative methods that physically or chemically alter the product. MAP is a natural shelf life-enhancing method that is growing rapidly on an international scale. It often complements other methods. Nevertheless, when selecting the correct gas atmosphere, it is necessary to take the foodstuff and its specific properties into account.

This table shows shelf life for products packaged in air vs. those packed using MAPAX®.

Food	Typical shelf life in air	Typical shelf life with MAPAX®
Raw red meat	2 – 4 days	5 – 8 days
Raw light poultry	4 – 7 days	16 – 21 days
Raw dark poultry	3 – 5 days	7 – 14 days
Sausages	2 – 4 days	2 – 5 weeks
Sliced cooked meat	2 – 4 days	2 – 5 weeks
Raw fish	2 – 3 days	5 – 9 days
Cooked fish	2 – 4 days	3 – 4 weeks
Hard cheese	2 – 3 weeks	4 – 10 weeks
Soft cheese	4 – 14 days	1 – 3 weeks
Cakes	several weeks	up to one year
Bread	several days	2 weeks
Pre-baked bread	5 days	20 days
Fresh cut salad mix	2 – 5 days	5 – 10 days
Fresh pasta	1 – 2 weeks	3 – 4 weeks
Pizza	7 – 10 days	2 – 4 weeks
Pies	3 – 5 days	2 – 3 weeks
Sandwiches	2 – 3 days	7 – 10 days
Ready meals	2 – 5 days	7 – 20 days
Dried foods	4 – 8 months	1 – 2 years





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# Thermo Bag and Boxes

*The innovative Thermo Bag can be loaded from the side or from the top. Two or more Thermo Bags can be carried single handedly by connecting them with the integrated buckles. For small, large or lengthy food transports, we have an extensive **DUNIFORM**® range of sturdy Thermo Bags and Boxes. We also have a whole array of functional accessories at your disposal, which includes environment-controlling tools, such as heating/cooling plates and temperature measuring devices. Let **DUNIFORM**® help you find a solution for transporting food.*

# Thermo Bag and Boxes

- Load from the side or from the top
- Two or more can be connected on top of each other with buckles
- Maintains food temperature
- Heavy duty and hard wearing

New



## Thermo Bag, Nylon Black

No.	Article	Description	Comp	Benefits	Size (mm) LxWxH	Qty/ Cart.
1	163086	Thermo Bag	1	2 ¼ GN Tray	290x200x130	5x1
2	163085	Thermo Bag	1	5 ¼ GN Tray Economy	275x200x240	5x1
3	163087	Thermo Bag	1	5 ¼ GN Tray	275x200x240	5x1
4	163088	Thermo Bag	1	HMR	310x240x260	5x1
5	163089	Thermo Bag	1	Large	420x200x260	5x1



Please contact us for order details



## Temperature Control Equipment

No.	Article	Description	Size (mm) LxWxH	Qty/ Cart.
1	149403	Cooling Plate ¼ GN, matte Silver, Alu	164x265x15,5	5
2	153490	Heating Plate ¼ GN, matte Silver, Alu	164x265x15,5	5
3	154767	Cooling Plate ½ GN, matte Silver, Alu, Coaster included	530x325x15,5	1
4	157530	Small Heating Plate, matte Silver, Alu	155x155x15,5	5
5	160542	Stand for Heating Plate, stainless steel	180x145x52	1
6	115396	Temperature Button		

The Temperature Button is the tool that gathers temperature data when placed in the food or storage room. It can store up to 2048 measurements and take up to 1400 temperature measurements per day in temperatures from -20 to +85 °C. The measuring interval can be set from 1 minute to over 4 hours if necessary, and the life expectancy of the button is approximately 1 million measurements.

7	115399	Temperature Dataprogram		1
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By connecting the Temperature Button to the Connection Device, the statistical data gathered can easily be downloaded onto a computer where the readings can be interpreted with various graphs and statistical tools included with the Connection Device.

System requirements:

- Windows XP SP2 or newer (x86) / Vista (x86) / Windows 7 (x86, 32-bit)
- 512 MB, recommended at least 1GB free internal memory (RAM)
- 100 MB free space on hard disk
- S VGA graphic, XGA (1024 x 768 pixel) recommended
- connection USB

8	115401	Temperature Button holder		1
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After the data has been gathered, the Button is placed in the Button Holder for easier connection to the Connection Device.





# Transport & Thermo Boxes

- Allowed in the kitchen
- Approved for food contact
- Washable



## Transport Box

No.	Article	Description	Size (mm) LxWxH	Qty/ Cart.
1	159591	Transport Box for Trays, White	350x290x250	20

The ideal carrying box for your sealed trays. It is lightweight, resistant to moisture and approved for direct food contact. The box is made of a composition of minerals and PP plastic.

2	159592	Lid for Transport Box, White	370x300x40	20
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1/2

## Thermo Boxes

No.	Article	Comp	Description	Benefits	Size (mm) LxWxH*	Qty/ Cart.
1	161169	1	Thermo Box - EPP	1/4 GN	660x400x300	1
2	161170	1	Thermo Box - EPP	1/2 GN	450x330x300	1
3	113500	3	Thermo Box - EPP	Single Portion	390x320x105	6
4	751500	3	Thermo Box - EPP	Single Portion	460x325x115	5
5	752103	1	Thermo Box - EPS	1/4 GN	730x435x350	1
6	753103	2	Thermo Box - EPS	2x750513	550x450x340	1

\* Outer dimension



1



2



3



4



5



6



# A wide choice of materials

*Duni products have a myriad of functions and uses. The symbols and definitions below will help you find the ideal products for your operation. Each year, more and more of our products are manufactured with the environment as first priority. Temperatures can deviate depending on the raw material that is used.*

Symbol	Name	Best for	Temp. °C	Raw material	Recycled material	Biodegradable or Compostable
	C-PET	Oven application	-40°C to +220°C	Refined oil or natural gas	•	–
	PP	Microwave	-20°C to +120°C	Refined oil or natural gas	•	–
	PS-MW PS	Cold food, hot fill, microwave	-4°C to +70°C	Refined oil or natural gas	•	–
	PLA	Cold food	-20°C to +40°C	Plant Starch	•	In industrial facilities
	APET	Cold food	-40°C to +70°C	Refined oil or natural gas	•	–
	rPET	Cold food	-40°C to +70°C	50 % recycled PET, 50 % reformed oil or gas	Yes	–
	ALU	High heat oven use	-40°C to +250°C	Bauxite	•	–
	PAPER	Cold food, Microwave	-20°C to +125°C	Pulp/Trees	•	100 % renewable material
	NatureFlex™	Cold food	±0°C to +40°C	Renewable resources	•	In industrial facilities



*Meeting today's challenges with tomorrow's solutions.*

All Duni ecoecho™ products that are made with an emphasis on sustainability, environmental friendliness and CO<sub>2</sub> footprint reduction have now been united under one concept: the Duni ecoecho™. Duni ecoecho™ products are those manufactured using either compostable (biodegradable) or recycled materials, and are therefore characterised by their superior environmental compatibility.



# Symbols to guide you

*These symbols will provide you with an instant idea as to the products' practical benefits and uses.*



Uniquely designed for optimum stackability. Space-saving in the kitchen. Makes food preparation easier. Prepared meals can be stacked during transport in a cold state.



Leak resistant. Ideal for transport. Featured in a selected range of Duni Boxes.



Boxes and trays are microwave safe.



Ensures the lid or sealing film stays clear. Customers can see the food is fresh.



Hinged lid for convenient meal preparation. Easy storage. Easy to tear off.



Trays especially adapted for heating, cooking or baking. Max temp. depends on the used material.



Product can be sealed in a **DUNIFORM®** machine.



Film must be warmed or heated for easy peel, otherwise it can tear.



Film can be peeled off cold.



Individual, tailor-made product packaging.



Product is microwave safe.



An important part of Duni's environmental strategy is responsible forestry. Since 2009, many of Duni's products were FSC® (Forest Stewardship Council) Mixed Sources certified and certified products are constantly growing. The FSC® ensures that forests are managed in a way that meets the social, economic and ecological needs of present and future generations.



For more ideas and inspiration, visit [Duni.com](http://Duni.com)

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